

**DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program**

333 Burma Rd.

Oakland, CA 94607

(510) 622-5660, (510) 286-0550 fax



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February 22, 2008

Contract No. 04-0120F4

04-SF-80-13.2 / 13.9

Self-Anchored Suspension Bridge

Letter No. 05.03.01-001406

Michael Flowers  
Project Executive  
American Bridge/Fluor Enterprises, a JV  
375 Burma Road  
Oakland, CA 94607

Dear Michael Flowers,

**Response to NCRs 1, 5, 7, 8, 9, 10, 11, 12 & 13**

This letter is issued as a response to ABF-CAL-LTR-000443, 444, 445, dated February 14, 2008, and ABF-CAL-LTR-000446, dated February 15, 2008, requesting written confirmation from the Engineer that the referenced Non-Conformance Reports (NCRs) at Zhenhua Port Machinery Company, Ltd (ZPMC) have been closed. The Department considers the following ZPMC NCRs closed:

<b>NCR No.</b>	<b>State Letter No.</b>	<b>ABF Document No.</b>	<b>Description</b>
1	05.03.01-000123	ABF-CAL-LTR-000443	Radiographic Testing issues (IQI placement, source type, etc.)
5	05.03.01-000757	ABF-CAL-LTR-000444	Repairs to longitudinal stiffener welds greater than 10% in length on the 77m Mock-up
7	05.03.01-000757	ABF-CAL-LTR-000444	QC not following the approved UT procedure on 114m Mock-up
8	05.03.01-000757	ABF-CAL-LTR-000444	Repairs to skin plate welds greater than 10% in length on the 114m Mock-up
9	05.03.01-000795	ABF-CAL-LTR-000445	Third time repairs to Skin B sub-assemblies on the 114m Mock-up without Engineer approval
10	05.03.01-000795	ABF-CAL-LTR-000445	Repairs to longitudinal stiffener welds greater than 10% in length on the 114m Mock-up
11	05.03.01-000795	ABF-CAL-LTR-000446	Failure to document fit-up of longitudinal stiffener on Mock-up
12	05.03.01-000795	ABF-CAL-LTR-000446	Repairs to skin plate welds greater than 10% in length on the 114m Mock-up
13	05.03.01-000795	ABF-CAL-LTR-000446	Welding electrode used on 89m Strut Sub-Assembly not in compliance

American Bridge/Fluor Enterprises, a JV  
February 22, 2008  
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Please contact us if you have any questions.

Sincerely,

A handwritten signature in blue ink that reads "Gary Purcell". The signature is written in a cursive, flowing style.

GARY PURSELL  
Resident Engineer

cc: Rick Morrow  
Brian Boal  
Gary Lai  
Mark Woods

file: 05.03.01