

**DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program**

333 Burma Rd.  
Oakland, CA 94607  
(510) 622-5660, (510) 286-0550 fax



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June 29, 2007

Contract No. 04-0120F4  
04-SF-80-13.2 / 13.9  
Self-Anchored Suspension Bridge  
Letter No. 05.03.01-000351

Michael Flowers  
Project Executive  
American Bridge/Fluor Enterprises, a JV  
375 Burma Road  
Oakland, CA 94607

Dear Michael Flowers,

**Clarification of Shop Practices in SP Section 10-1.59**

The Department is in receipt of Letter ABF-CAL-LTR-000201, dated June 8, 2007, providing a written summary of ZPMC's understanding of the scope of work for shop practices in the working drawings submittals. We concur with the fabricator's frequent statement that shop practices are to be included in the fabrication/erection procedures in which they will be employed. No separate submittal or compilation under the separate title of "Shop Practices" is required. The information submitted to the Department at this time is insufficient to satisfy the requirements of the Special Provisions with regard to Items B through F, however, it is understood from the statements in the letter that this information will be provided when necessary in the appropriate submittal. For example, item B addresses "Typical OBG Fabrication." If different procedures, jigs, fixtures, or templates are required for fabrication of non-typical members or segments, those details will be provided together in a subsequent submittal.

It is understood that information provided in fabrication/erection procedures for Mock-Ups has been submitted for information only per your request. The Engineer's approval for these submittals was limited, again per your request, to the assembly and welding sequence only. Shop practices contained in these submittals were not approved, but will later be submitted for approval, per the letter from ZPMC, with the relevant fabrication procedures.

Regarding item H, "Fabrication Schedule," we understand from ZPMC's statement that the fabrication schedule will be submitted. We do not understand the parenthetical statement, "(ZPMC consider this item to be deleted)." However, we would like to state that nothing has been deleted with regard to the requirement for a fabrication schedule. The schedule is a significant part of the working drawings and must be submitted, reviewed and accepted by the Department prior to start of fabrication.

Sincerely,

A handwritten signature in blue ink that reads "Gary Pursell".

GARY PURSELL  
Resident Engineer

cc: Rick Morrow, Brian Boal  
file: 05.03.01