

**DEPARTMENT OF TRANSPORTATION**

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch  
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-026865**Date Inspected:** 06-Aug-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Shigang/Jun**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Bike Path**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, Scott Leavitt, was present during the times noted above for observations relative to the work being performed.

Bay 9

Heat Straightening

This QA Inspector observed the following work in progress: ZPMC personnel heat straightening Bike Path Travel Rail member identified as 3018TR1-001. Distortion appeared to be caused by welding. ZPMC Quality Control (QC) inspector identified as Chen Shigang was present to monitor the heat straightening process. The heat straightening appeared to comply with Heat Straightening Report (HSR) Number (B)-10415

This QA Inspector observed the following work in progress: ZPMC personnel heat straightening Bike Path Travel Rail member identified as 3017TR1-001. Distortion appeared to be caused by welding. ZPMC Quality Control (QC) inspector identified as Chen Shigang was present to monitor the heat straightening process. The heat straightening appeared to comply with Heat Straightening Report (HSR) Number (B)-10415

Bay 19

Grinding

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# WELDING INSPECTION REPORT

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This QA Inspector observed at random intervals, ZPMC personnel performing grinding of welds on Bike Path BK9003-001 for OBG Bike Path. It appears that ZPMC is performing contour grinding of finished welds.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

**Summary of Conversations:**

No relevant conversations.

**Comments**

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang at 15000422372, who represents the Office of Structural Materials for your project.

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<b>Inspected By:</b>	Leavitt, Scott	Quality Assurance Inspector
<b>Reviewed By:</b>	Clifford, William	QA Reviewer

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