

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 99.28**WELDING INSPECTION REPORT****Resident Engineer:** Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-024186**Date Inspected:** 21-May-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai**CWI Name:****CWI Present:**

Yes No

Inspected CWI report: Yes No N/A**Rod Oven in Use:**

Yes No N/A

Electrode to specification: Yes No N/A**Weld Procedures Followed:**

Yes No N/A

Qualified Welders: Yes No N/A**Verified Joint Fit-up:**

Yes No N/A

Approved Drawings: Yes No N/A**Approved WPS:**

Yes No N/A

Delayed / Cancelled:

Yes No N/A

Bridge No: 34-0006**Component:** OBG**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector R. Hernandez was present during the time noted above and conducted observations relative to the work being performed.

The QA Inspector randomly observed the following work in progress:

Trial Assembly Segments 13AW & 13AE @ CB18

This QA Inspector observed the ZPMC personnel performing the faying surfaces cleaning at 13AW and 13EW @ CB18 connection areas for bottom plate installation. All faying surfaces were being cleaned with soft pad and disk grinder prior to receiving blasting to SSPC-SP10 required near white blast cleaning profile. This inspector also observed match drilling for connection plates attaching CB18W to 13AW and CB18E to 13EW.

Trial Assembly 13AE

This inspector also observed match drilling for connection plates attaching SA3013A-X7021B to AH3150A-XX3375B.

Unless otherwise noted above all items observed on this day appeared to be in general compliance with the applicable contract documents

WELDING INSPECTION REPORT

(Continued Page 2 of 2)



Summary of Conversations:

Pertinent conversations are included in the body of the report.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang 1500-0042-02372, who represents the Office of Structural Materials for your project.

Inspected By:	Hernandez, Rene	Quality Assurance Inspector
Reviewed By:	Hall, Steven	QA Reviewer
