

**DEPARTMENT OF TRANSPORTATION**  
 DIVISION OF ENGINEERING SERVICES  
 Office of Structural Materials  
 Quality Assurance and Source Inspection



Bay Area Branch  
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Contract #: 04-0120F4  
 Cty: SF/ALA Rte: 80 PM: 13.2/13.9  
 File #: 1.28

**WELDING INSPECTION REPORT**

**Resident Engineer:** Siegenthaler, Peter  
**Address:** 333 Burma Road  
**City:** Oakland, CA 94607

**Report No:** WIR-016524  
**Date Inspected:** 02-Sep-2010

**Project Name:** SAS Superstructure  
**Prime Contractor:** American Bridge/Fluor Enterprises, a JV  
**Contractor:** American Bridge/Fluor Enterprises, a JV

**OSM Arrival Time:** 1000  
**OSM Departure Time:** 1100  
**Location:** Pier 7 - Jobsite

**CWI Name:** Chuck Kanapicki  
**Inspected CWI report:** Yes No N/A  
**Electrode to specification:** Yes No N/A  
**Qualified Welders:** Yes No N/A  
**Approved Drawings:** Yes No N/A

**CWI Present:** Yes No  
**Rod Oven in Use:** Yes No N/A  
**Weld Procedures Followed:** Yes No N/A  
**Verified Joint Fit-up:** Yes No N/A  
**Approved WPS:** Yes No N/A  
**Delayed / Cancelled:** Yes No N/A  
**Component:** OBG Lift 8W

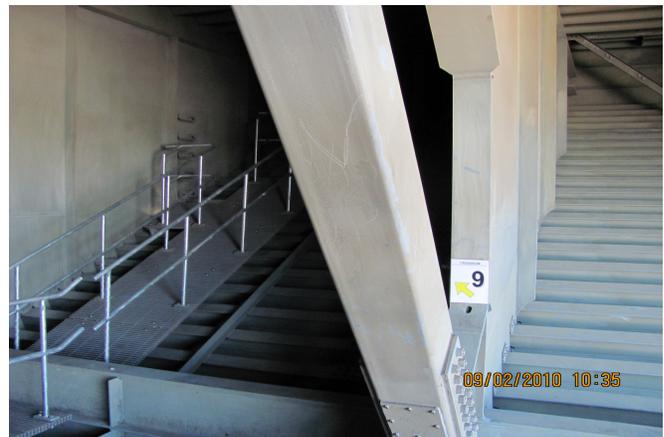
**Bridge No:** 34-0006

**Summary of Items Observed:**

METS QA inspector, Robert Mertz was present to perform part of the post-arrival inspection required by the special provisions on the inside of OBG Lift 8W with personnel from Caltrans and ABF-JV. Review included the inside from east side of the floorbeam at PP65 through PP61 from north to south ends, and top to bottom with no visible or notable shipping or handling damage observed on the inside or on the crossbeam (CB9) opening.

**Summary of Conversations:**

QA Mertz informed METS SMR, Mohammad Fatemi of the results of the visual inspections.



**Comments**

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## WELDING INSPECTION REPORT

( Continued Page 2 of 2 )

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This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mohammad Fatemi 916-813-3677, who represents the Office of Structural Materials for your project.

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<b>Inspected By:</b>	Mertz,Robert	Quality Assurance Inspector
<b>Reviewed By:</b>	Fatemi,Mohammad	QA Reviewer

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