DEPARTMENT OF TRANSPORTATION
DIVISION OF ENGINEERING SERVICES
Office of Structural Materials
Quality Assurance and Source Inspection

Bay Area Branch
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Contract #: 04-0120F4
Cty: SF/ALA Rte: 80 PM: 13.2/13.9
File #: 69.28

WELDING INSPECTION REPORT

Resident Engineer: Pursell, Gary
Address: 333 Burma Road
City: Oakland, CA 94607

Report No: WIR-014135
Date Inspected: 21-Apr-2010

Project Name: SAS Superstructure
Prime Contractor: American Bridge/Fluor Enterprises, a JV
Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island

OSM Arrival Time: 700
OSM Departure Time: 1900
Location: Shanghai,China

CWI Name:	Mr.Zhao Chen Sun/Mr.Gang Liang Xu			**CWI Present:**	☑ Yes	☐ No	
Inspected CWI report:	☐ Yes	☑ No	☐ N/A	**Rod Oven in Use:**	☐ Yes	☐ No	☑ N/A
Electrode to specification:	☑ Yes	☐ No	☐ N/A	**Weld Procedures Followed:**	☑ Yes	☐ No	☐ N/A
Qualified Welders:	☑ Yes	☐ No	☐ N/A	**Verified Joint Fit-up:**	☑ Yes	☐ No	☐ N/A
Approved Drawings:	☑ Yes	☐ No	☐ N/A	**Approved WPS:**	☑ Yes	☐ No	☐ N/A
				Delayed / Cancelled:	☐ Yes	☑ No	☐ N/A

Bridge No: 34-0006
Component: Tower

Summary of Items Observed:

On this date Caltrans OSM Quality Assurance (QA) Inspector, Nagalingam Pandaram Pillai was present during the times noted above for observations relative to the work being performed.

IN PROCESS INSPECTION:-
TOWER TRAIL ASSEMBLY AREA:-

EAST SHAFT LIFT 1:-
This QA inspector observed the following work in progress:
FCAW welding of weld joint no: ESD1-SA227F/H-28 located on Skin E Bearing Stiffener. Welder is identified as 049220.ZPMC QC is identified as Mr. Fu wei min. The welding variables recorded by QC appeared to comply with the WPS-B-T-2333-TC-P4-F.

This QA inspector observed the following work in progress:
FCAW welding of weld joint no: ESD1-SA227F/H-46 located on Skin E Bearing Stiffener. Welder is identified as 042218.ZPMC QC is identified as Mr. Fu wei min. The welding variables recorded by QC appeared to comply with the WPS-B-T-2333-TC-P4-F.

SOUTH SHAFT LIFT 1:-

This QA inspector observed the following work in progress:
FCAW welding of weld joint no: SSD1-SA16F/G-49 located on Skin E Bearing Stiffener. Welder is identified as

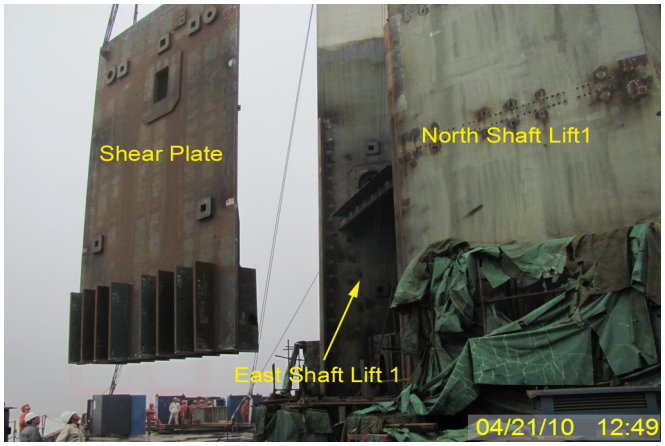
053869.ZPMC CWI is identified as Mr. Gang Liang Zhu. The welding variables recorded by QC appeared to comply with the WPS-B-T-2333-TC-P4-F.

This QA inspector observed the following work in progress:
FCAW welding of weld joint no: SSD1-SA16F/G-43 located on Skin E Bearing Stiffener. Welder is identified as 040533.ZPMC CWI is identified as Mr. Gang Liang Zhu. The welding variables recorded by QC appeared to comply with the WPS-B-T-2333-TC-P4-F.

This QA inspector observed the following work in progress:
FCAW welding of weld joint no: ND1-A26B/B-37 located on West to North shaft Lift 1Base Plate Bearing Stiffener. Welder is identified as 053116.ZPMC QC is identified as Mr. Xing shi Shun. The welding variables recorded by QC appeared to comply with the WPS-B-T-2333-TC-P4-F.

This QA inspector observed the following work in progress:
FCAW welding of weld joint no: ND1-A26B/B-38 located on West to North shaft Lift 1Base Plate Bearing Stiffener. Welder is identified as 040367.ZPMC QC is identified as Mr. Xing shi Shun. The welding variables recorded by QC appeared to comply with the WPS-B-T-2333-TC-P4-F.

Unless otherwise noted, all work observed on this date appeared to generally comply with the applicable contract documents.



Summary of Conversations:
No Relevant Conversation.

Comments
This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Skyler Guest - 15000422360, who represents the Office of Structural Materials for your project.

Inspected By: Pillai,Pandaram Quality Assurance Inspector

WELDING INSPECTION REPORT

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Reviewed By: Clifford,William QA Reviewer