

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-013900**Date Inspected:** 22-Apr-2010**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Xu Tao**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector Larry Viars was present during the times noted above for observations relative to the work being performed.

Bay 14-

This QA Inspector observed the following work in progress: Shielded Metal Arc Welding (SMAW) of OBG Segment 11DE Complete Joint Penetration (CJP) weld, SSD16-PP104-252. ZPMC welder was identified as 037723. ZPMC QC was identified as Guo Xing Hai. ZPMC CWI was identified as Geng Wei. The welding appeared to be in conformance with welding procedure specification, WPS-B-P-2214-TC-U4b-FCM-1.

Flux Cored Arc Welding (FCAW) of OBG Segment 12AW deck panel weld, DP3040-001-021 and 022. ZPMC welder was identified as 201215. ZPMC QC was identified as Li Ming Yang. ZPMC CWI was identified as Liu Hua Jie. The welding appeared to be in conformance with welding procedure specification, WPS-B-T-2132.

Bay 19-

This Caltrans QA Inspector observed the following work in progress: Flux Cored Arc Welding (FCAW) of OBG component USPL1-555-001 welds, 001 and 002. ZPMC welder was identified as 062761. ZPMC CWI was identified as Xu Tao. The welding appeared to be in conformance with welding procedure specification, WPS-B-T-2232-TC-U4b-F.

WELDING INSPECTION REPORT

(Continued Page 2 of 2)

Flux Cored Arc Welding (FCAW) of OBG component USPL1-553-001 welds, 001 and 002 . ZPMC welder was identified as 060752. ZPMC CWI was identified as Xu Tao. The welding appeared to be in conformance with welding procedure specification, WPS-B-T-2232-TC-U4b-F.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

As identified within the contents of this report.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang, 150 0042 2372, who represents the Office of Structural Materials for your project.

Inspected By:	Viars,Larry	Quality Assurance Inspector
Reviewed By:	McClendon,Timothy	QA Reviewer
