

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave. St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-012904**Date Inspected:** 30-Mar-2010**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Mr. Xu le feng**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** Tower**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance(QA) Inspector, Baskar Govindarajan, was present during the times noted above for observations relative to the work being performed.

Heavy Dock Jetty

1. This QA inspector, Baskar Govindarajan, performed Strut Flange Edge to double diaphragm edge Gap measurement at Tower trial assembly area along with Mr. Sandeep Kumar whose lot no. is B 227. These measurements was carried out in Top and bottom plates of 23 mtr., 28mtr., 33 mtr. and 38mtr. Elevations. This measurement has been carried out in South to East and West to North tower of Skin E to E. All the reading taken was handed over to SMR.

2. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 068558, 069682 perform FCAW welding on, Exterior Bearing stiffener of South tower, Lift 1, Skin D, and weld joint identified as SSD1-SA 40B/E-33, 39. ZPMC CWI Identified as Mr. Zao chen Sun. The welding parameters as measured using QC's calibrated instruments appeared to be in general compliance with WPS-B-T-2333-TC-P4-F. (Photo attached)

3. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 067037, 068924 perform FCAW welding on, Exterior Bearing stiffener of inside North tower, Lift 1, Skin B, and weld joint identified as NSD1-SA 11-13, 3. ZPMC CWI Identified as Mr. Zao chen Sun. The welding parameters as measured using QC's calibrated instruments appeared to be in general compliance with WPS-B-T-2333-TC-P4-F.

WELDING INSPECTION REPORT

(Continued Page 2 of 2)

4. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 040759, 040706 perform FCAW welding on, Exterior Bearing stiffener of inside West tower, Lift 1, Skin E, and weld joint identified as WSD1-SA 255 F/H-7, 21. ZPMC CWI Identified as Mr. Zao chen Sun. The welding parameters as measured using QC's calibrated instruments appeared to be in general compliance with WPS-B-T-2333-TC-P4-F.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.



Summary of Conversations:

No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Skyler Guest - 15000422360, who represents the Office of Structural Materials for your project.

Inspected By: Baskar, Govindarajan

Quality Assurance Inspector

Reviewed By: Clifford, William

QA Reviewer