

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-008979**Date Inspected:** 21-Aug-2009**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Li Zhi jiang/SunWei**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Components**Summary of Items Observed:**

On this date Caltrans Quality Assurance (QA) Inspector, Lonnie Whitehead, was present during the times noted above for observations relative to the work being performed.

BAY#1

This QA Inspector observed the following work in progress:

S.A.W. welding of weld joint number 002 located on CB202F-015. Welder is identified as 207345. ZPMC QC is identified as Tian Lei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

F.C.A.W. welding of weld joint number 054 located on FB204-013. Welder is identified as 054460. ZPMC QC is identified as Tian Lei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

F.C.A.W. welding of weld joint number 001 located on CB202F-015. Welder is identified as 059450. ZPMC QC is identified as Tian Lei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

BAY#2

This QA inspector observed the following work in progress:

F.C.A.W. welding of weld joint number 012 located on FB3088-003. Welder is identified as 045203. ZPMC QC is identified as Zhang Hai Feng. The welding variables recorded by QC appeared to comply with the Applicable WPS.

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F.C.A.W. welding of weld joint number 020 located on FB3088-003. Welder is identified as 045209. ZPMC QC is identified as Zhang Hai Feng. The welding variables recorded by QC appeared to comply with the Applicable WPS.

BAY#7

This QA Inspector observed the following work in progress:

F.C.A.W. welding of weld joint number 021 located on SP3026-017. Welder is identified as 048625. ZPMC QC is identified as Zhou Jie. The welding variables recorded by QC appeared to comply with the Applicable WPS.

F.C.A.W. welding of weld joint number 057 located on SP3026-017. Welder is identified as 048625. ZPMC QC is identified as Zhou Jie. The welding variables recorded by QC appeared to comply with the Applicable WPS.

S.M.A.W. welding of weld joint number 004 located on DP3036-017. Welder is identified as 250833. ZPMC QC is identified as Zhong Dian Xing. The welding variables recorded by QC appeared to comply with the Applicable WPS.

S.M.A.W. welding of weld joint number 008 located on DP3035-017. Welder is identified as 250489. ZPMC QC is identified as Zhong Dian Xing. The welding variables recorded by QC appeared to comply with the Applicable WPS.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang (15000422372), who represents the Office of Structural Materials for your project.

Inspected By:	Whitehead,Lonnie	Quality Assurance Inspector
Reviewed By:	Carreon,Albert	QA Reviewer
