

DEPARTMENT OF TRANSPORTATION
 DIVISION OF ENGINEERING SERVICES
 Office of Structural Materials
 Quality Assurance and Source Inspection



Bay Area Branch
 690 Walnut Ave. St. 150
 Vallejo, CA 94592-1133
 (707) 649-5453
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Contract #: 04-0120F4
 Cty: SF/ALA Rte: 80 PM: 13.2/13.9
 File #: 69.28

WELDING INSPECTION REPORT

Resident Engineer: Pursell, Gary
Address: 333 Burma Road
City: Oakland, CA 94607

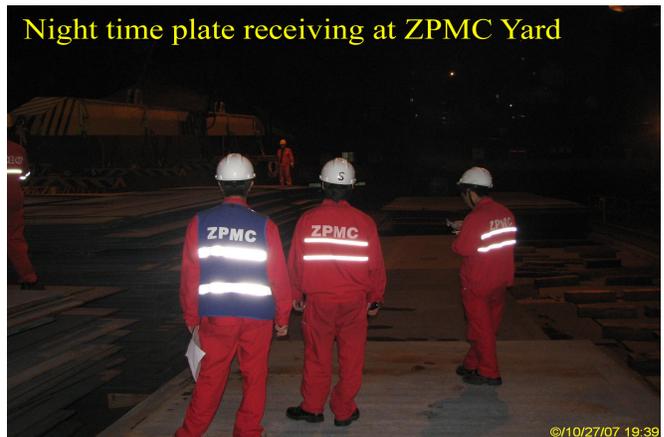
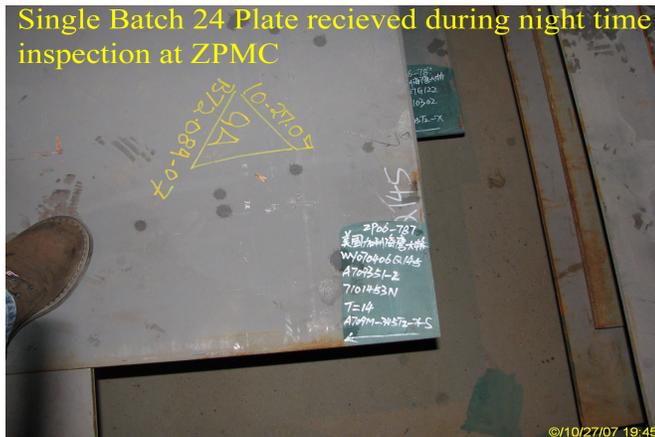
Report No: WIR-000799
Date Inspected: 27-Oct-2007

Project Name: SAS Superstructure **OSM Arrival Time:** 1300
Prime Contractor: American Bridge/Fluor Enterprises, a JV **OSM Departure Time:** 2330
Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China

CWI Name:	N/A	CWI Present:	Yes	No
Inspected CWI report:	Yes No N/A	Rod Oven in Use:	Yes No N/A	
Electrode to specification:	Yes No N/A	Weld Procedures Followed:	Yes No N/A	
Qualified Welders:	Yes No N/A	Verified Joint Fit-up:	Yes No N/A	
Approved Drawings:	Yes No N/A	Approved WPS:	Yes No N/A	
		Delayed / Cancelled:	Yes No N/A	
Bridge No:	34-0006	Component:	Plate receiving	

Summary of Items Observed:

This Quality Assurance (QA) Inspector observed ZPMC plates during 2nd shift in the plate yard at the north end of the facility today. Plate being inspected was for Batch 29 and Lot Number B72-083-07 was assigned. This batch was observed by the day shift and the remaining plates should be available for inspection during the day shift tomorrow. Also one plate from Batch 24 was inspected and Lot Number B72-084-07 was assigned to cover this inspection.



Summary of Conversations:

No significant conversations held today.

WELDING INSPECTION REPORT

(*Continued Page 2 of 2*)

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mazen Wahbeh, (818) 292-0659, who represents the Office of Structural Materials for your project.

Inspected By:	Berger, Bruce	Quality Assurance Inspector
Reviewed By:	Cochran, Jim	QA Reviewer
