

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-003567**Date Inspected:** 15-Aug-2008**Project Name:** SAS Superstructure**OSM Arrival Time:** 630**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1530**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** C.M. Chen**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG**Summary of Items Observed:**

On this date, Caltrans Office of Structural Material (OSM) Quality Assurance (QA) Inspector Joselito Lizardo was present as requested to perform observations on the fabrication of Orthotropic Box Girder (OBG) and SAS Tower at Zhenhua Port Machinery Company (ZPMC) facility at Changxing Island, in Shanghai, China.

Bay 2: OBG Assembly

This QA Inspector performed final MT on the following panels;

Segment 5B East (SEG 24)

- a)BP57A 10% MT performed found acceptable.
- b)BP111A 10% MT performed found acceptable.
- c)BP56A 10% MT performed found acceptable.
- d)SP359A 10% MT performed found acceptable.
- e)SP332A 10% MT performed found acceptable.
- f)SP305A 10% MT performed found acceptable.

Segment 5C East (SEG 26)

- a)BP112A 10% MT performed found acceptable.

For further details regarding this inspection, please see my TL-6028 on this date.

Summary of Conversations:

WELDING INSPECTION REPORT

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No significant conversation occurred today.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Ady Velasco, (858) 344-8746, who represents the Office of Structural Materials for your project.

Inspected By:	Lizardo,Josecito	Quality Assurance Inspector
Reviewed By:	Cuellar,Robert	QA Reviewer
