



P.O. BOX 23223 Oakland, CA 94623
 Phone (510) 4190120 / Fax (510) 839-0666

LETTER OF SUBMITTAL
KFM Skyway Project # 04-012024

Run Date 19-Mar-05
 Time 8:39 AM

Dated: 18-Mar-2005

SUBMITTAL No: KFM-SUB-004094

Rev: 00

To: Doug Coe

Co/Job # 364-3726

Caltrans-Skyway Project

Contract# 04-012024

345 Burma Road

Sub/Supplier: **USI**

Oakland

CA

94607

Sub/Supplier No:

Phone:

Fax:

Subject: **USI - Documents Clearing USI KFM NCR #95 (METS 80)**

Special Provis. (SP) REF: 08-3.01

Standard Spec. (SS) REF:

RESUBMITTAL/SUPPLEMENTAL REF:

We are sending the following attached items: Attached

Via Fax

Drawing

Plans

Prog. Pmt

Samples

Certificates of Compliance

Calculations

Payroll

Specs

Copy of Letter

Change Order

Schedule

Invoice

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	17-Mar-05	1	Letter of Transmittal#441		0	Pending	1
02	18-Mar-05	1	USI - Documents Clearing USI KFM NCR #95 (METS 80)		0	Pending	3

These are transmitted as checked below:

For Approval

For Review/comment

Return For Correction

For Your Use

As Requested

For Information

Remarks:

CC:

Please review / approve by : 25-Mar-2005

Submitted By: Rich Bienek

(KFM Staff Member - Originator of Transmittal)

Checked & Sent By:

Contract Admin/DCS Staff

Universal Structural, Inc.

a subsidiary of

HARDER MECHANICAL CONTRACTORS, MC.

604 S.E. Victory Avenue, Vancouver, WA. 98661

P.O. Box 1030, Vancouver, WA. 98666

Phone: Vancouver (360) 695-1261 - Portland (503) 227-2419

Fax: (360) 696-3590

LETTER OF TRANSMISSION

NO: 441

DATE: March 17, 2005

PROJECT: SFOBB Skyway Structure

JOB NO.: 23932

ATTENTION: Paul Hegarty / Rich Bienek

TO: KFM

220 Burma Road

Oakland, CA 94607

WE ARE SENDING YOU

- | | | | |
|---|---------------------------------------|---------------------------------------|---|
| <input type="checkbox"/> Shop Drawings | <input type="checkbox"/> ATTACHED | <input type="checkbox"/> Prints | <input checked="" type="checkbox"/> NCR Responses |
| <input type="checkbox"/> Copy of letter | <input type="checkbox"/> Change order | <input type="checkbox"/> Change order | <input type="checkbox"/> Samples |
| | | <input type="checkbox"/> Plans | <input type="checkbox"/> Specifications |

COPIES	ITEM	DESCRIPTION / REMARKS
1 Original	NCR Response	Caltrans State Letter # 5.03.01-006946, USI Letter # 95.031705, [REDACTED]
1 Original	NCR Response	Caltrans State Letter # 5.03.01-007100, USI Letter # 105.031705, KFM NCR # 105

SKYWAY-BAY BRIDGE PROJECT	
KIEWIT / FCI / MANSON, A JV	
DATE: 3-18-05	CO. ID# 04-3726
ROUTED BY:	NO 116-112024
TO: RICH BIENEK	SPECIAL NOTES.
INTERNAL. KFM COPIES TO:	
EXTERNAL COPIES TO:	
SCANNED: Y N FILED TO:	

THESE ARE TRANSMITTED AS CHECKED BELOW

- For Approval
 For your use
 As Requested
 FOR BIDS DUE

REMARKS Mr. Hegarty & Mr. Bienek,
 Universal Structural, Inc. (USI) is in receipt of the above-mentioned Caltrans State Letter and the following attachments; with the individual cover letter is USI's record of subsequent action taken.

Copy To:

Signed:

Brad Murphy

If enclosures are not as noted, kindly notify us at once.



UNIVERSAL STRUCTURAL, INC.

604 S.E. Victory Ave.
Vancouver, WA 98661

P.O. Box 1030
Vancouver, WA 98666

Vancouver (360)695-1261
Portland (503) 227-2419
FAX (360) 696-3590

March 17, 2005

Kiewit/ FCI/ Manson, JV (KFM)
220 Burma Road
Oakland, CA 94607
Phone: (510) 419-0120
Fax: (510)839-0666

Attention: Paul Hegarty / Rich Bienek

Reference: **SFOBB** Skyway Project
USI #23932 (NCR LTR# 95.031705)

Subject: Response to Caltrans State Letter# 5.03.01-006946, DTD 2/22/05
KFM NCR #95

Mr. Hegarty & Mr. Bienek,

Universal Structural, Inc. received Caltrans State Letter# 5.03.01-006946 dated February 22, 2005.
Caltrans stated:

"The State QA inspector observed USI using welding machines that were out of calibration. The machines out of calibration were being used for flux cored arc welding (FCAW) on WJ31 and WJ32 of open rib to deck plate pa15 using the semi-automatic welding fixture."

USI's welding machines are calibrated; a log book of Calibration is maintained rather than stickers on the welding machines themselves. The log book is available for review by contacting USI's QA/QC Manager Keith Stephenson. Please review and submit to Caltrans for a letter to close this NCR.

If you have any questions or need further clarification, please contact me at your earliest possible convenience.

Sincerely,
Universal Structural, Inc.

Brad Murphy
Sales Manager

cc: Brad Young - USI
file



Category III

A Subsidiary of
HARDER MECHANICAL CONTRACTORS



BLPH
2/23/05

SFOBB - Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



Flex Your Power
Be Energy Efficient!

February 22, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

KFM NCR 95

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-006946

Subject: USINCR No. 80: Use of Uncalibrated Welding Machines

Dear Mr. Skoro,
Attention: Mr. Rich Bienek,

This Non-Conformance Report (NCR) is issued by the Engineer to KFM as a result of your supplier, **USI**, for the following reason:

1. The State QA inspector observed USI using welding machines that were out of calibration. The machines out of calibration were being used for flux cored arc welding (FCAW) on WJ31 and WJ32 of open rib to deck plate pa15 using the semi-automatic welding fixture.

This NCR will be tracked as **USI NCR No. 80**. USI was verbally notified of this NCR by Caltrans' **METS** on 02/09/05. Please review and address how you plan to resolve this NCR and bring your work back into compliance with our contract.

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwang

file: 5.03.1, 9.07.8

DEPARTMENT OF TRANSPORTATION

SFOBB – Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



*Flex Your Power
Be Energy Efficient!*

April 14, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-007461

Subject: Response to kfm-sub-002327r03, kfm-sub-003140r01, kfm-sub-003143r01, kfm-sub-004011r00, kfm-sub-004012r00, kfm-sub-003017r03, kfm-sub-004094r00, kfm-sub-004095r00, kfm-sub-004117r00, kfm-sub-004141r00

Dear Mr. Skoro,
Attention: Mr. Rich Bienek,

The Engineer has reviewed the following submittals and takes no exceptions:

- kfm-sub-002327r03: USI Documents Clearing Heat Straightening Request 04-15R2
- kfm-sub-003140r01: USI Documents Clearing Heat Straightening Request 04-35
- kfm-sub-003143r01: USI Documents Clearing Heat Straightening Request 04-38
- kfm-sub-004011r00: USI Documents Clearing USI KFM NCR #98 (METS 83)
- kfm-sub-004012r00: USI Documents Clearing USI KFM NCR #99 (METS 84)
- kfm-sub-003017r03: USI Documents Clearing Critical Weld Repair Report 04-70R2
- kfm-sub-004094r00: USI Documents Clearing USI KFM NCR #95 (METS 80)
- kfm-sub-004095r00: USI Documents Clearing USI KFM NCR #105 (METS 90)
- kfm-sub-004117r00: USI Documents Clearing USI KFM NCR #94 (METS 79)
- kfm-sub-004141r00: USI Documents Clearing USI KFM NCR #91 (METS 76)

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwong, D. Salladay
file: 5.03.1, 9.07.8