



P.O. BOX 23223 Oakland, CA 94623
 Phone (510) 419-0120 / Fax (510) 839-0666

LETTER OF SUBMITTAL
KFM Skyway Project # 04-012024

Run Date 28-Mar-05
Time 2:23 PM

Dated: 28-Mar-2005

SUBMITTAL No: KFM-SUB-004164

Rev: 00

To: **Doug Coe**
 Caltrans-Skyway Project
 345 Burma Road
 Oakland CA 94607
 Phone: Fax:

Co/Job # 364-3726
Contract # 04-012024
Sub/Supplier: **USI**
Sub/Supplier No:

Subject: USI - Documents Clearing KFM USI NCR #93 (METS 78)

Special Provis. (SP) REF: 08-3.01
 Standard Spec. (SS) REF:

RESUBMITTAL/SUPPLEMENTAL REF:

We are sending the following attached items: Attached Via Fax

- | | | |
|---------------------------------------|---|---|
| <input type="checkbox"/> Drawing | <input type="checkbox"/> Plans | <input type="checkbox"/> Prog. Pmt |
| <input type="checkbox"/> Samples | <input type="checkbox"/> Certificates of Compliance | <input type="checkbox"/> Calculations |
| <input type="checkbox"/> Payroll | <input type="checkbox"/> Specs | <input type="checkbox"/> copy of Letter |
| <input type="checkbox"/> Change Order | <input type="checkbox"/> Schedule | <input type="checkbox"/> Invoice |

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	25-Mar-05	1	Letter of Transmittal #477		0	Pending	1
02	28-Mar-05	1	USI - Documents Clearing KFM USI NCR #93 (METS 78)		0	Pending	2

These are transmitted as checked below:

- | | | |
|--|---|--|
| <input checked="" type="checkbox"/> For Approval | <input type="checkbox"/> For Review/comment | <input type="checkbox"/> Return For Correction |
| <input type="checkbox"/> For Your Use | <input type="checkbox"/> As Requested | <input type="checkbox"/> For Information |

Remarks:

CC:

Please review & approve by : 04-Apr-2005

Submitted By: Rich Bienek
 (KFM Staff Member - Originator of Transmittal)

Checked & Sent By: 
 Contract Admin/DCS Staff



UNIVERSAL STRUCTURAL, INC.

604 S E Victory Ave.
Vancouver, WA 98661

P.O. Box 1030
Vancouver, WA 98666

Vancouver (360) 695-1261
Portland (503) 227-2419
FAX (360) 696-3590

March 25, 2005

Kiewit / FCI / Manson, JV (KFM)
220 Burma Road
Oakland, CA 94607
Phone: (510) 419-0120
Fax: (510) 839-0666

Attention: Paul Hegarty / Rich Bienek

Reference: SFOBB Skyway Project
USI #23932 (NCR LTR# 93.032505)

Subject: Response to Caltrans State Letter # 5.03.01-006887, DTD 2/14/05
KFM NCR #93

Mr. Hegarty & Mr. Bienek,

Universal Structural, Inc. received Caltrans State Letter # 5.03.01-006887, dated February 14, 2005.
Caltrans stated:

"The State QA Inspector observed USI welding two of the three joints that had a "QC Hold" on them for excessive root openings. The affected joints are weld joints 87 and 117 of the diaphragm to closed rib welds of pa 18 and pa 90

The welding that was observed by METS/Caltrans was performed to close the root opening. USI/QC personnel are instructed to not remove "Hold Tags" until the item is corrected to the satisfaction of QC. After the root opening was made acceptable, the "Hold Tag" was removed by QC personnel.

If you have any questions or need further clarification, please contact me at your earliest possible convenience.

Sincerely,
Universal Structural, Inc.

Brad Murphy
Sales Manager

cc: Brad Young - USI
file



Category III

A Subsidiary of
HARDER MECHANICAL CONTRACTORS



DEPARTMENT OF TRANSPORTATION

SFOBB - Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



Flex Your Power
Be Energy Efficient!

February 14, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, A1a-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-006887

4th NCR 93

*Subject: USI NCR No. 78: **Welding Joints** With Excessive Root Openings*

Dear Mr. Skoro,
Attention: **Mr.** Rich Bienek,

This Non-Conformance Report (NCR) is issued by the Engineer to KFM as a result of your supplier, USI, for the following reason:

1. The State QA inspector observed USI welding two of the three joints that had a "QC Hold" on them for excessive root openings. The affected joints are weld joints 87 and 117 of the diaphragm to closed rib welds of pal 8 and pa90.

This NCR will be tracked as USI NCR No. 78. USI was verbally notified of **this** NCR by Caltrans' METS on 02/07/05. Please review and address how you plan to resolve this NCR and bring your work back into compliance with our contract.

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwong
file: 5.03.1, 9.07.8

DEPARTMENT OF TRANSPORTATION

SFOBB – Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



*Flex Your Power
Be Energy Efficient!*

May 10, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-007746

Subject: Response to KFM-SUB-004164R00, KFM-SUB-003920R01, KFM-SUB-003231R01, KFM-SUB-003304R01, KFM-SUB-003305R02, KFM-SUB-003314r02, KFM-SUB-003315R01, KFM-SUB-003316R01, KFM-SUB-003458R01, KFM-SUB-003462R01, KFM-SUB-003465R01

Dear Mr. Skoro,
Attention: Paul Hegarty,

The Engineer has reviewed the following submittals:

- KFM-SUB-004164R00: USI Documents Clearing KFM USI NCR #93 (METS 78)
- KFM-SUB-003920R01: USI Closing Documents for Heat Straightening Request 05-15
- KFM-SUB-003231R01: USI Closing Documents for Critical Weld Repair Report 04-92
- KFM-SUB-003304R01: USI Closing Documents for Critical Weld Repair Report 04-101
- KFM-SUB-003305R02: USI Closing Documents for Critical Weld Repair Report 04-102R1
- KFM-SUB-003314R02: USI Closing Documents for Critical Weld Repair Report 04-104R1
- KFM-SUB-003315R01: USI Closing Documents for Critical Weld Repair Report 04-105
- KFM-SUB-003316R01: USI Closing Documents for Critical Weld Repair Report 04-106
- KFM-SUB-003458R01: USI Closing Documents for Critical Weld Repair Report 04-200
- KFM-SUB-003462R01: USI Closing Documents for Critical Weld Repair Report 04-206
- KFM-SUB-003465R01: USI Closing Documents for Critical Weld Repair Report 04-209

The Engineer takes no exceptions to the subject submittals. Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwong, D. Salladay

file: 5.03.1, 9.07.8