



P.O. BOX 23223 Oakland, CA 94623  
 Phone (510) 419-0120 / Fax (510) 839-0666

**LETTER OF SUBMITTAL**  
**KFM Skyway Project # 04-012024**

Run Date 02-Aug-05  
 Time 4:07 PM

Dated: 02-Aug-2005

SUBMITTAL No: KFM-SUB-004966

Rev: 00

To: Doug Coe

Co/Job # 364-3726

Caltrans-Skyway Project

Contract # 04-012024

345 Burma Road

Oakland CA 94607

Sub/Supplier: USI

Phone: Fax:

Sub/Supplier No:

Subject: USI - Documents Clearing KFM NCR #139 (METS #123)

Special Provis. (SP) REF: 08-3.01

Standard Spec. (SS) REF:

RESUBMITTAL/SUPPLEMENTAL REF:

We are sending the following attached items:

Attached

Via Fax

Drawing

Plans

Prog. Pmt

Samples

Certificates of Compliance

Calculations

Payroll

Specs

Copy of Letter

Change Order

Schedule

Invoice

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	26-May-05	1	USI - Documents Clearing KFM NCR #139 (METS #123)		0	Pending	2

These are transmitted as checked below:

For Approval

For Review/comment

Return For Correction

For Your Use

As Requested

For Information

Remarks:

CC:

Please review / approve by : 09-Aug-2005

Submitted By: Rich Bienek

(KFM Staff Member - Originator of Transmittal)

Checked & Sent By:

Contract Admin/DCS Staff



# UNIVERSAL STRUCTURAL, INC.

604 S.E. Victory Ave.  
Vancouver, WA 98661

P.O. Box 1030  
Vancouver, WA 98666

Vancouver (360) 695-1261  
Portland (503) 227-2419  
FAX (360) 696-3590

May 26, 2005

Kiewit / FCI / Manson, JV (KFM)  
220 Burma Road  
Oakland, CA 94607  
Phone: (510) 419-0120  
Fax: (510) 839-0666

Attention: Paul Hegarty / Rich Bienek

Reference: SFOBB Skyway Project  
USI #23932 (NCR LTR# 139.052605)

Subject: Response to Caltrans State Letter #5.03.1-007808, DTD 05/18/05  
KFM NCR #139

Mr. Hegarty & Mr. Bienek,

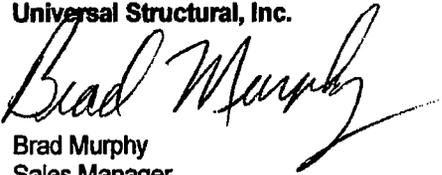
Universal Structural, Inc. has received Caltrans State Letter #5.03.1-007808, dated May 18, 2005. Caltrans stated:

*"KFM's QCM and onsite representatives allowed USI to perform tack welding over oil. Closed rib pg490 was in the process of being tack welded into Assembly 9A wing plate pa324 on top of oil from the cutting equipment used to drill holes in the wing plate."*

It is not USI's policy to weld over anything which would cause an adverse effect to our welds (in fact USI pre-wheelabrates all steel material before it goes into production). The welder in question was reprimanded, along with his immediate supervisor. USI's QCM has informed his inspectors to be more aware of these types of potential problems and take steps before such an occurrence could take place.

Please review and submit to Caltrans for a letter to close this NCR. If you have any questions or need further clarification, please contact me at your earliest possible convenience.

Sincerely,  
Universal Structural, Inc.

  
Brad Murphy  
Sales Manager

cc: USI file



Category III

A Subsidiary of  
HARDER MECHANICAL CONTRACTORS



BLPH  
5-20-05

**DEPARTMENT OF TRANSPORTATION**

SFOBB - Skyway Project  
345 Burma Road  
Oakland, CA 94607  
Facsimile Number: (510) 622-5165



Flex Your Power  
Be Energy Efficient!

May 18, 2005

KFM, a JV  
220 Burma Road  
Oakland, CA 94607

Contract: 04-012024  
04-SF, Ala-80-13.9/14.3, 0.0/1.6  
SFOBB Skyway Project  
State Letter # 5.03.1-007808

*KFM NCR 139*

*Subject: KFM/USI NCR No. 123: Performing Tack Welding On Top of Oil*

Dear Mr. Skoro,  
Attention: Mr. Rich Bienek,

This Non-Conformance Report (NCR) is issued by the Engineer to KFM as a result of your supplier, USI, for the following reason:

1. KFM's QCM and onsite representatives allowed USI to perform tack welding over oil. Closed rib pg490 was in the process of being tack welded onto Assembly 9A wing plate pa324 on top of oil from the cutting equipment used to drill holes in the wing plate.

This NCR will be tracked as KFM/USI NCR No. 123. KFM/USI was verbally notified of this NCR by Caltrans' METS on 05/04/05. Please review and address how you plan to resolve this NCR and bring your work back into compliance with our contract.

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

David Wu  
Senior Bridge Engineer

For: Mr. Douglas Coe  
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwong, D. Salladay

file: 5.03.1, 9.07.8

**DEPARTMENT OF TRANSPORTATION**

SFOBB – Skyway Project  
345 Burma Road  
Oakland, CA 94607  
Facsimile Number: (510) 622-5165



*Flex Your Power  
Be Energy Efficient!*

August 23, 2005

KFM, a JV  
220 Burma Road  
Oakland, CA 94607

Contract: 04-012024  
04-SF, Ala-80-13.9/14.3, 0.0/1.6  
SFOBB Skyway Project  
State Letter # 5.03.1-008541

*Subject: Response to KFM-SUB-002138R02, KFM-SUB-004907R00, KFM-SUB-004908R00, KFM-SUB-004909R00, KFM-SUB-004964R00, KFM-SUB-004965R00, KFM-SUB-004966R00*

Dear Mr. Zink,  
Attention: Mr. Rich Bienek,

The Engineer takes no exceptions to the following submittals:

- KFM-SUB-002138R02: USI Documents Clearing KFM NCR 22 (USI NCR 04-19)
- KFM-SUB-004907R00: USI Documents Clearing KFM NCR 163 (METS 153)
- KFM-SUB-004908R00: USI Documents Clearing KFM NCR 161 (METS 152)
- KFM-SUB-004909R00: USI Documents Clearing KFM NCR 163 (METS 149)
- KFM-SUB-004964R00: USI Documents Clearing KFM NCR 164 (METS 154)
- KFM-SUB-004965R00: USI Documents Clearing KFM NCR 167 (METS 157)
- KFM-SUB-004966R00: USI Documents Clearing KFM NCR 139 (METS 123)

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

**<<< ORIGINAL SIGNED >>>**

David Wu  
Senior Bridge Engineer

For: Mr. Douglas Coe  
Resident Engineer

cc: P. Lowry, D. Coe, D. Wu, B. Chew, V. Iyer, I. Kwong, D. Salladay

file: 5.03.1, 9.03.8