



P.O. BOX 23223 Oakland, CA 94623
Phone (510) 419-0120 / Fax (510) 839-0666

LETTER OF SUBMITTAL
KFM Skyway Project # 04-012024

Run Date 01-Aug-06
Time 3:44 PM

Dated: 8/2/06

SUBMITTAL No: KFM-SUB-006952 Rev: 00

To: Doug Coe
Caltrans-Skyway Project
345 Burma Road
Oakland CA 94607
Phone: Fax:

Co/Job # 364-3726
Contract # 04-012024
Sub/Supplier: TBS
Sub/Supplier No:

Subject: NCR 32 Close Out

Special Provis. (SP) REF:
Standard Spec. (SS) REF:
RESUBMITTAL/SUPPLEMENTAL REF:

We are sending the following attached items: Attached Via Fax

- Contract Plans/Specs
- Certs of Compl./Samples
- Working Drawings
- Drawings/Calculations
- Schedule
- WQCP and/or Addenda
- Change Order
- Progress Estimate Request
- Weekly Weld Reports
- Copy of Letter
- Payroll Information
- CWR Procedure

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	01-Aug-06	1	NCR 32 Close Out		0	Pending	1
02	06-Apr-06	1	State Letter # 5.03.1-009872		0	Pending	1

These are transmitted as checked below:

- For Approval
- For Review/Comment
- Return For Correction
- For Your Use
- As Requested
- For Information

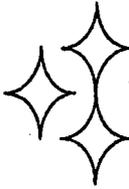
Remarks:

CC:

Please review / approve by : _____

Submitted By: Paul Hegarty
(KFM Staff Member – Originator of Transmittal)

Checked & Sent By: SPB
Contract Admin/DCS Staff



TRANS BAY STEEL, CORP.

1025 KAISER ROAD, NAPA, CA 94558
TELEPHONE: (707)259-0777 FAX: (707)259-1072

August 1, 2006

Kiewit/FCI/Manson A JV
P.O. Box 23223
Oakland, Ca 94623

Reference: SFOBB Skyway Contract # 04-012024

Subject: NCR 32 Close Out

Attn: Dennis Winter

Trans Bay Steel is in receipt of State Letter 9872 which reported issues with the visual inspection of Hinge CE Restraint Brackets.

Please request that the Engineer issue a letter to close the NCR in light of the following measures taken and or events which have occurred:

1. TBS QCM has reviewed the provisions of AWS D1.5 1996 pertaining to VT with Mr. Patrick. This review included the particular visual inspection characteristics of the Restraint Brackets.
2. Mr. Patrick successfully re-inspected the CE Brackets.
3. The subsequent delivery of Hinge BE Restraint Brackets was inspected successfully by the same inspector, Mr. Chuck Patrick.

Please do not hesitate to call this office for any clarification which will enable closure of this matter.


William M. Kavicky.
Trans Bay Steel Corp.

Cc:

DEPARTMENT OF TRANSPORTATION

SFOBB – Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



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April 06, 2006

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-009872

Subject: TBS NCR No. 32: Quality Control Visual Inspection of CE Restraint Brackets

Dear Mr. Zink,
Attention: Dennis Winter,

This Non Conformance Report (NCR) is being issued to KFM's subcontractor, Trans Bay Steel (TBS), for quality control overlooking several weld quality issues during visual inspection of the restraint brackets for Hinge CE.

An NCR was generated on March 29, 2006 for TBS quality control inspector Chuck Patrick accepting two areas of incomplete fusion, excessive overlap, and weld profiles which are not in compliance with AWS D1.5-1996 on CE restraint bracket designated BC-23.

Please review and propose corrective actions to resolve this NCR. If you have any questions, please call David Wu at (510) 622-5104.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, D. Wu, M. Woods, B. Chew, D. Wright, V. Iyer, H. El-Natur
file: 5.03.1, 9.07.11

DEPARTMENT OF TRANSPORTATION

SFOBB – Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



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August 30, 2006

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-010361

Subject: Response to KFM Submittal No. 6352: TBS NCR 32 Close Out

Dear Mr. Zink,
Attention: Dennis Winter,

We received KFM Submittal No. 6352 regarding the close out of Non Conformance Report (NCR) number 32 at Trans Bay Steel (TBS). TBS NCR 32 was issued for a quality control inspector Chuck Patrick missing two unacceptable areas during visual inspection (VT) of the restraint brackets for Hinge CE.

Since the restraint brackets in question were successfully re-inspected, and there have been no further instances found where Mr. Patrick missed unacceptable areas during VT, we agree that this NCR is resolved.

If you have any questions regarding this matter, please call David Wu at (510) 622-5104.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, D. Wu, M. Woods, B. Chew, D. Wright, V. Iyer
file: 5.03.1, 9.07.11