



P.O. BOX 23223 Oakland, CA 94623
 Phone (510) 419-0120 / Fax (510) 839-0666

LETTER OF SUBMITTAL
KFM Skyway Project # 04-012024

Run Date 02-Aug-05
 Time 3:20 PM

Dated: 26-Jul-2005

SUBMITTAL No: KFM-SUB-004907

Rev: 00

To: **Doug Coe**
 Caltrans-Skyway Project
 345 Burma Road
 Oakland CA 94607
 Phone: Fax:

Co/Job # 364-3726
 Contract # 04-012024
 Sub/Supplier: USI
 Sub/Supplier No: 899

Subject: USI - Documents Clearing KFM NCR #162 (METS #153)

Special Provis. (SP) REF: 08-3.01
 Standard Spec. (SS) REF:
 RESUBMITTAL/SUPPLEMENTAL REF:

- We are sending the following attached items: Attached Via Fax
- Drawing Plans Prog. Pmt
 - Samples Certificates of Compliance Calculations
 - Payroll Specs Copy of Letter
 - Change Order Schedule Invoice

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	21-Jul-05	8	USI - Documents Clearing KFM NCR #162 (METS #153)		0	Pending	3

These are transmitted as checked below:

- For Approval For Review/comment Return For Correction
- For Your Use As Requested For Information

Remarks:

CC:

Please review / approve by : 02-Aug-2005

Submitted By: Rich Bienek
 (KFM Staff Member – Originator of Transmittal)

Checked & Sent By: <<< Original Signed >>>
 Contract Admin/DCS Staff



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 Phone (510) 419-0120 / Fax (510) 839-0666

LETTER OF SUBMITTAL
KFM Skyway Project # 04-012024

Run Date 02-Aug-05
 Time 3:14 PM

Dated: 26-Jul-2005

SUBMITTAL No: KFM-SUB-004907

Rev: 00

To: Doug Coe

Co/Job # 364-3726

Caltrans-Skyway Project

Contract # 04-012024

345 Burma Road

Sub/Supplier: USI

Oakland

CA

94607

Sub/Supplier No: 899

Phone:

Fax:

Subject: USI - Documents Clearing KFM NCR #162 (METS #153)

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We are sending the following attached items:

Attached

Via Fax

Drawing

Plans

Prog. Pmt

Samples

Certificates of Compliance

Calculations

Payroll

Specs

Copy of Letter

Change Order

Schedule

Invoice

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As Requested

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CC:

Please review / approve by : 02-Aug-2005

Submitted By: Rich Bienek

(KFM Staff Member - Originator of Transmittal)

Checked & Sent By:

Shelley Burk

Contract Admin/DES Staff





UNIVERSAL STRUCTURAL, INC.

604 S.E. Victory Ave.
Vancouver, WA 98661

P.O. Box 1030
Vancouver, WA 98666

Vancouver (360) 695-1261
Portland (503) 227-2419
FAX (360) 696-3590

July 21, 2005

Kiewit / FCI / Manson, JV (KFM)
220 Burma Road
Oakland, CA 94607
Phone: (510) 419-0120
Fax: (510) 839-0666

Attention: Paul Hegarty / Rich Bienek

Reference: SFOBB Skyway Project
USI #23932 (NCR LTR# 162.072105)

Subject: Response to Caltrans State Letter #5.03.1-008109, DTD 06/23/05
KFM NCR #162

Mr. Hegarty & Mr. Bienek,

Universal Structural, Inc. has received Caltrans State Letter #5.03.1-008109, dated June 23, 2005. Caltrans stated:

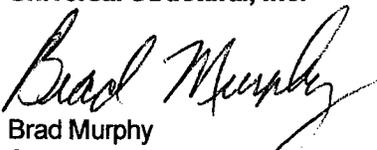
"KFM's quality control manager and onsite representatives allowed Oregon Iron Works to weld the pipe sleeves to diaphragms pa357 and pa384 without an approved welding procedure specification (WPS)."

Please see the attached response from Oregon Iron Works:

- Copy of State Letter # 5.03.1-008109
- Copy of OIW's Letter # SL 2171-14
- Copy of USI's Transmittal No. 894
- Copy of OIW's Transmittal No. 2171-12

Please review and submit to Caltrans for a letter to close this NCR. If you have any questions or need further clarification, please contact me at your earliest possible convenience.

Sincerely,
Universal Structural, Inc.


Brad Murphy
Sales Manager

cc: USI file



Category III

A Subsidiary of
HARDER MECHANICAL CONTRACTORS



BL

DEPARTMENT OF TRANSPORTATION

SFOBB – Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



Flex Your Power
Be Energy Efficient!

June 23, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-008109

KFM NCR 162

Subject: KFM/OIW NCR No. 153: Welding Without Approved Welding Procedure Specification

Dear Mr. Skoro,
Attention: Mr. Rich Bienek,

This Non-Conformance Report (NCR) is issued by the Engineer to KFM as a result of your supplier, OIW, for the following reason:

1. KFM's quality control manager and onsite representatives allowed Oregon Iron Works to weld the pipe sleeves to diaphragms pa357 and pa384 without an approved welding procedure specification (WPS).

This NCR will be tracked as KFM/OIW NCR No. 153. KFM/OIW was verbally notified of this NCR by Caltrans' METS on 06/20/05. Please review and address how you plan to resolve this NCR and bring your work back into compliance with our contract.

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

David Wu

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwong, D. Salladay

file: 5.03.1, 9.06.8



OREGON IRON WORKS, INC.

9700 S.E. LAWNFIELD ROAD • CLACKAMAS, OREGON 97015
TELEPHONE (503) 653-6300 • FAX (503) 653-5870

July 20, 2005

UNIVERSAL STRUCTURAL INC.

604 SE Victoria Avenue

PO Box 1030

Vancouver, OR 98666

Reply to: SL 2171-14

Attention: Keith Stephenson

**Reference: SFOBB / SKYWAY PROJECT WESTBOUND HPVBD
CONTRACT NO. 04-012024 / USI JOB NO 23932 / OIW JOB NO.
2171**

Subject: Response to KFM / OIW NonConformance Report (NCR) No.153

Dear Mr. Stephenson:

Oregon Iron Works, Inc. (OIW) has received Kiewit / FCI / Manson JV (KFM) / OIW NCR No. 153. OIW has submitted for approval Procedure Qualification Record (PQR) 392A and Welding Procedure Specification (WPS) 3268.

OIW considers this NCR closed

Sincerely,

OREGON IRON WORKS, INC.

Nate S. Lindell

Quality Control Manager

Attachment(s):

cc: