

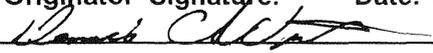
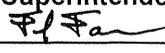
<b>NON-CONFORMANCE REPORT</b>	<b>26</b>
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<b>Location of Mat'l/Item:</b> Footing E8 East Pile #5
<b>Title/Description:</b> Rain water on weld zone
<b>Group:</b> FDN
<b>Superintendent:</b> Jim Gill
<b>Foreman:</b> Angel Leon

<b>Report of Condition/Cause of Non-Conformance:</b>
Rain water got on weld zone of Sleeve 5B1 during the root pass welding. Approximately 60% of the root pass was welded at this time. The welding was stopped at that time, the water was diverted, we waited approx 15 minutes to make sure the area remained dry we MT'd the existing weld at preheat temperature and then completed the weld. The following morning the root pass was REMT'd at ambient temperature and then brought above 150 F and MT'd again proving there was no crack in the root pass.

<b>Recommended Corrective Action:</b> Accept as is.

<b>FOR FUTURE OCCURENCES:</b> Contact the enaineer and inform him of the situation. Build a dam to prevent water from continuing to run into the weld zone. Clean up the welded portion in preparation of MT. After ensuring the weld is at the proper preheat temperature, MT the weld that had gotten wet to prove material soundness and continue welding..
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<b>Originator Signature:</b>  <b>Date:</b> 1/7/2004	<b>Superintendent Signature:</b>  <b>Date:</b> 1/7/04
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<b>Designer Comments on Corrective Action:</b>

<b>Corrective Actions Verified Complete and Inspected:</b>

<b>Reference Documents:</b>
None

<b>Date Closed:</b>	
<b>Superintendent Signature:</b>	