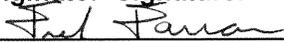


<b>NON-CONFORMANCE REPORT</b>	<b>NCR Number 15</b>
-------------------------------	--------------------------

Location of Mat'l/Item: E 11E Pile 2, Plate F, Welds 3  
 Title/Description:  
 Group: Pile Head Welding, Foundations Group  
 Superintendent: Terry Dupras  
 Foreman: Rich Semon

Report of Condition/Cause of Non-Conformance:  
  
 Material Test (MT) on Root Pass was not done prior to running second pass.

Recommended Corrective Action:  
  
 Written reprimand for welder. All welders were informed to verify that all root MT's are complete prior to filling up welds.  
  
 Second pass was MT'd.

Originator Signature: 	Group: Foundations	Date: 10/21/03
Caltrans Verification Signature for D1.5 and for re-repairs:		Date:

Comments on Corrective Action:

Corrective Actions Completed:

Reference Documents:

**CONCURRENCE:**

KFM QC:	Date:
KFM QCM:	Date:
Caltrans:	Date: