

 Steel Fabrications - Fontana Non-Conformance Report	NCR No.: 3A-G12
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	Date: 12/22/03
	Plant: Steel Fabrication - Fontana
Contract No. : 04-012024	Drawing Reference No. and Rev.: E988-50 - Rev. 7
Customer: Caltrans	Item No.: 3A-G12
Job Description: San Francisco-Oakland Bay Bridge	Item Description: Pile Can #3A-G12
Description & Location of Non-Conformity	
Surface infections found runnina transverse to the long. seam of pile can	
Cause of Non-Conformity	
mill induced imperfections	
Proposed Recommendations	
	Date 12/22/2003
Explore the imperfections to determine the extent of each. Excavated all visual imperfection, use magnetic particle or dye penetrate to verify imperfections have been removed, record the depths of the most sever imperfections, notify the in-house Caltran's Inspector, QA, for visual confirmation. Reference API Specfication 2B 5th Edition 1996, Section 7.4	
Corrective Action Taken	
Same as proposed	
Results of Corrective Action	
Remarks	
Q.C. Inspector	
David Valerio/Kamal Baki	Date 12/22/2003

Copies To:

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