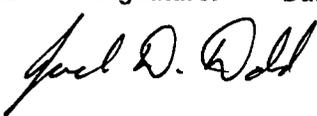


NON-CONFORMANCE REPORT	24
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Location of Mat'l/Item: E2W footing, Pile 8, Plate G, Weld 3 CWR#50
Title/Description: CWR Procedure violation
Group: E2 Foundations
Superintendent: Joel D. Dodd
Foreman: Scott McCoy

Report of Condition/Cause of Non-Conformance:
<p>A step in the repair procedure for CWR#50 was not performed by the QC Andrew Coffman. The procedure specifically called out that after preheating to 250F degrees that the QC was to perform MT testing prior to welding. The QC did not perform Magnetic Particle Testing of the excavation area at 250F degrees.</p>

Recommended Corrective Action:
<p>Magnetic Particle testing was performed on the excavated area prior to heating the material. After the weld repair was completed the QC did perform a Magnetic Particle Testing on the repair area and was accepted by QC & QA.</p>

Originator Signature:	Date:	Superintendent Signature:	Date:
	6/12/07		6/12/07

Designer Comments on Corrective Action:

Corrective Actions Verified Complete and Inspected:

Reference Documents:

Date Closed:	
Signature:	

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program

333 Burma Rd.
Oakland, CA 94607
(510) 286-0538, (510) 286-0550 fax



Kiewit-FCI-Manson, JV
220 Burma Rd.
Oakland, CA 94607

Attn: Mr. Dan Proctor
Construction Manager

September 12, 2007

Contract No. 04-0120E4
04-SF-80-13.4, 13.8
SAS T1 & E2 Foundations
SFOBB-ESSSP

Letter No. 05.003.01-003468

Subject: Response to Submittal No. 1513, Revision No. 00 (KFM NCR 24 - MT Testing CWR 50)

Dear Dan,

The Department has received Kiewit-FCI-Manson (KFM) Submittal No. 1513, Revision No. 00, dated July 23, 2007, which notified the Department of the Contractor's Non-conformance Report (NCR) No. 24. The Department understands that the Contractor performed Magnetic Particle Testing (MT) of the excavated area prior to heating the repaired area, and that MT was performed on the repaired area after the repair was completed.

The Department considers Submittal No. 1513, Revision No. 00, to be closed.

If you have any questions or need additional information, please contact Mark Vilcheck at (510) 286-0526.

Sincerely,

Mark Vilcheck
Structure Representative

For: Pedro J. Sanchez
Resident Engineer

cc: P. Sanchez
M. Woods
R. Smith

file: 05.003.01, 09.013, 55.1513