DEPARTMENT OF TRANSPORTATION
DIVISION OF ENGINEERING SERVICES
Office of Structural Materials
Quality Assurance and Source Inspection

Bay Area Branch
690 Walnut Ave.St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4
Cty: SF/ALA Rte: 80 PM: 13.2/13.9
File #: 69.25B

QUALITY ASSURANCE -- NON-CONFORMANCE REPORT

Location: Changxing Island, Shanghai, PRC **Report No:** NCR-000413
Prime Contractor: American Bridge/Fluor Enterprises, a JV **Date:** 21-Sep-2009
Submitting Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **NCR #:** ZPMC-0387

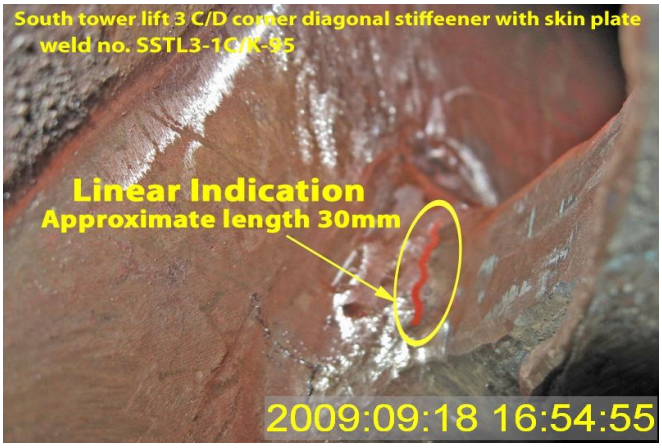
Type of problem:

Welding	☐	**Concrete**	☐	**Other**	☑	
Welding	☐	**Curing**	☐	**Procedural**	☐	**Bridge No:** 34-0006
Joint fit-up	☐	**Coating**	☐	**Other**	☑	**Component:** South Tower
Procedural	☐	**Procedural**	☐	**Description:** South Tower, Lift 3		

Reference Description: Missed MT indication on South Tower, Lift 3, Diagonal Stiffener weld

Description of Non-Conformance:

During Magnetic Particle Testing (MT) of South Tower, Lift 3, C/D corner diagonal stiffener to skin plate weld SSTL3-1C/K-95, QA discovered a linear indication of approximately 30 mm in length. This weld had been previously tested and accepted by ZPMC Quality Control personnel.



Applicable reference:

Special Provisions Section 8.3 – "Quality Control (QC) shall be the responsibility of the Contractor. As a minimum, the Contractor shall perform inspection and testing of each weld joint prior to welding, during welding, and after welding as specified in this section and to ensure that materials and workmanship conform to the requirements of the contract documents."

AWS D1.5-2002, Section 6.26.2 – "Welds that are subject to MT in addition to visual inspection shall have no cracks.

Who discovered the problem: Umesh Gaikwad

Name of individual from Contractor notified: Liu Cheng

QUALITY ASSURANCE -- NON-CONFORMANCE REPORT

(Continued Page 2 of 2)

Time and method of notification: 9/18/2009, 17:00; Verbal
Name of Caltrans Engineer notified: Scott Kennedy
Time and method of notification: 9/21/2009, 8:00; Verbal
QC Inspector's Name: Zhang Jiadi
Was QC Inspector aware of the problem: ☐ **Yes** ☑ **No**
Contractor's proposal to correct the problem:

Comments:
This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Serge Sinevod, 134-8257-0045, who represents the Office of Structural Materials for your project.

Inspected By:	Sinevod,Serge	ASMR
Reviewed By:	Wahbeh,Mazen	SMR

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge
333 Burma Road
Oakland CA 94607
Tel: Fax:

NON-CONFORMANCE REPORT TRANSMITTAL

To:	AMERICAN BRIDGE/FLUOR, A JV 375 BURMA ROAD OAKLAND CA 95607	**Date:**	21-Sep-2009
		Contract No:	04-0120F4 04-SF-80-13.2 / 13.9
Dear:	Mr. Charles Kanapicki	**Job Name:**	SAS Superstructure
Attention:	Mr. Thomas Nilsson Project/Fabrication Manager	**Document No:**	05.03.06-000375
Subject:	NCR No. ZPMC-0387		

Reference Description: Missed Indication (MT) / South Shaft Lift 3 / Diagonal Stiffener Weld

The attached Non-Conformance Report describes an occurrence where the contractor did not comply with a requirement of the contract document as indicated below:

- ☑ Material or Workmanship not in conformance with contract documents.
- ☑ Quality Control (QC) not performed in conformance with contract documents.
- ☐ Recurring QC issue that constitutes a systematic problem in quality control.
- ☐ Non-Conformance Resolved.

Material Location: Tower **Lift:** 03

Remarks:

During Magnetic Particle Testing (MT) of South Tower, Lift 3, C/D corner diagonal stiffener to skin plate weld SSTL3-1C/K-95, QA discovered a linear indication of approximately 30 mm in length. This weld had been previously tested and accepted by ZPMC Quality Control personnel.

Special Provisions Section 8.3 – "Quality Control (QC) shall be the responsibility of the Contractor. As a minimum, the Contractor shall perform inspection and testing of each weld joint prior to welding, during welding, and after welding as specified in this section and to ensure that materials and workmanship conform to the requirements of the contract documents."
AWS D1.5-2002, Section 6.26.2 – "Welds that are subject to MT in addition to visual inspection shall have no cracks.

Action Required and/or Action Taken:

Propose a resolution for this systematic non-conformance that addresses the failure of Quality Control to identify the linear indication during magnetic particle testing of the welds. Provide documentation of the steps/actions taken by the Quality Control Manager to prevent future occurrences.

In addition to the Quality Control non-conformance, address the material/workmanship for the identified non-conformance including documentation that the deficiency has been brought into compliance with the contract requirements. Additionally address the probable causes for the indication and the actions that will be taken to limit future occurrences.

Recent failures by Quality Control to identify linear indications (MT) have resulted in the issuance of NCR ZPMC-0358, ZPMC-0359, ZPMC-0371, ZPMC-0372, ZPMC-0373, ZPMC-0375, ZPMC-0376, ZPMC-0377, ZPMC-383, ZPMC-0384 and ZPMC-0386 related to Tower.

Transmitted by: Scott Kennedy Sr. Bridge Engineer

Attachments: ZPMC-0387

cc: Rick Morrow, Gary Pursell, Mark Woods, Doug Coe

File: 05.03.06

AMERICAN BRIDGE/FLUOR ENTERPRISES, a JV
P.O. BOX 23223 Oakland, CA 94623
Phone (510) 419-0120 / Fax (510) 839-0666

NCR PROPOSED RESOLUTION

To: CALTRANS - SAS Superstructure
333 Burma Road
Oakland CA 94607

Attention: Pursell, Gary
Resident Engineer

Ref: 05.03.06-000375

Subject: NCR No. ZPMC-0387

Dated: **16-Oct-2009**
Contract No.: 04-0120F4
04-SF-80-13.2 / 13.9
Job Name: SAS Superstructure
Document No.: **ABF-NPR-000375 Rev: 00**

Contractor's Proposed Resolution:

Reference Resolution: ABF JV QCM has implemented training with ZPMC to improve the quality of inspections. In addition, ABFJV has committed to perform overchecks in both the Tower and OBG.

ABF JV QCM has implemented training with ZPMC to improve the quality of inspections. ABF JV will provide documentation showing attendance by ZPMC QC inspectors and the subject of training. Topics to be covered during the instruction are: inspection of equipment prior to use, proper conditions for inspection, proper technique for MT, and UT. In addition, ABFJV has committed to perform overchecks in both the Tower and OBG. This will serve two purposes, first to monitor if the training is effective at reducing the number of missed indications and second to ensure missed indications are prevented.

Please see attached documentation showing repair and acceptable NDT results of the missed indication. ZPMC requests closure of this NCR.

Submitted by:

Attachment(s): ABF-NPR-000375R00;

Caltrans' comments:

Status: AAP

Date: 18-Oct-2009

The proposal is acceptable. However, the Department will consider closure of this NCR (ZPMC-387) once all the training documents are submitted and reviewed.

Submitted by: Lee, Ken

Date: 18-Oct-2009

Attachment(s):

No. T-065

LETTER OF RESPONSE

TO: American Bridge/Flour JV

DATE: 2009-10-15

REGARDING: NCR-000413(ZPMC-0387)

ZPMC received NCR-000413(ZPMC-0387), it mentioned that CT inspector discovered an approximately 30mm length linear indication on Lift 3 South Tower corner diagonal stiffener to skin plate weld, which was previously tested and accepted by ZPMC. The relational weld was SSTL3-1C/K-95.

ZPMC acknowledged this problem, and already put forward T-CWR253 to repair it. As a result, ZPMC had removed the indication and repaired it, then finally performed re-inspection by MT. Also this weld was re-inspected and accepted by CT inspector. In order to avoid such problem occurs again ZPMC will perform NDT work according to related procedures strictly, and enhance QC be more responsible. Here attached the CWR and MT Reports to prove the weld is perfect after repairing.

So ZPMC hope Caltrans could take a review and close this NCR.

ATTACHMENT:

NCR-000413(ZPMC-0387)

T-CWR253

T787-MT-5913R1

Zheng Tiedi

2009.10.15

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge
333 Burma Road
Oakland CA 94607
Tel: Fax:

NON-CONFORMANCE REPORT TRANSMITTAL

To:	AMERICAN BRIDGE/FLUOR, A JV 375 BURMA ROAD OAKLAND CA 95607	**Date:**	21-Sep-2009
		Contract No:	04-0120F4 04-SF-80-13.2 / 13.9
Dear:	Mr. Charles Kanapicki	**Job Name:**	SAS Superstructure
Attention:	Mr. Thomas Nilsson Project/Fabrication Manager	**Document No:**	05.03.06-000375
Subject:	NCR No. ZPMC-0387		

Reference Description: Missed Indication (MT) / South Shaft Lift 3 / Diagonal Stiffener Weld

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Material Location: Tower **Lift:** 03

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Transmitted by: Scott Kennedy Sr. Bridge Engineer

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cc: Rick Morrow, Gary Pursell, Mark Woods, Doug Coe
File: 05.03.06

DEPARTMENT OF TRANSPORTATION
DIVISION OF ENGINEERING SERVICES
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Contract #: 04-0120F4
Cty: SF/ALA Rte: 80 PM: 13.2/13.9
File #: 69.25B

QUALITY ASSURANCE -- NON-CONFORMANCE REPORT

Location: Changxing Island, Shanghai, PRC **Report No:** NCR-000413
Prime Contractor: American Bridge/Fluor Enterprises, a JV **Date:** 21-Sep-2009
Submitting Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **NCR #:** ZPMC-0387

Type of problem:

Welding	☐	**Concrete**	☐	**Other**	☑	
Welding	☐	**Curing**	☐	**Procedural**	☐	**Bridge No:** 34-0006
Joint fit-up	☐	**Coating**	☐	**Other**	☑	**Component:** South Tower
Procedural	☐	**Procedural**	☐	**Description:** South Tower, Lift 3		

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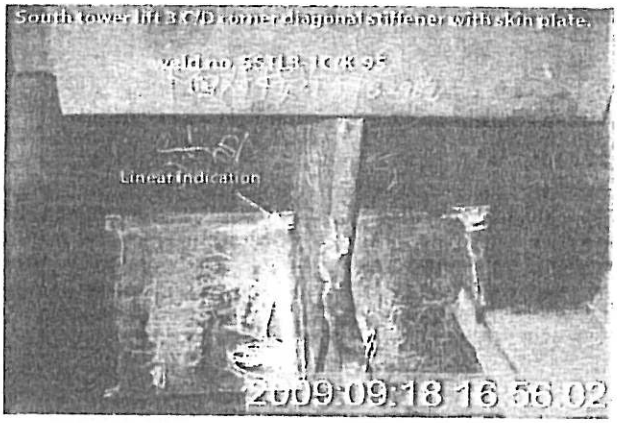

Applicable reference:

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Who discovered the problem: Umesh Gaikwad

Name of individual from Contractor notified: Liu Cheng

QUALITY ASSURANCE -- NON-CONFORMANCE REPORT

(Continued Page 2 of 2)

Time and method of notification: 9/18/2009, 17:00; Verbal
Name of Caltrans Engineer notified: Scott Kennedy
Time and method of notification: 9/21/2009, 8:00; Verbal
QC Inspector's Name: Zhang Jiadi
Was QC Inspector aware of the problem: ☐ Yes ☑ No
Contractor's proposal to correct the problem:

Comments:
This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Serge Sinevod, 134-8257-0045, who represents the Office of Structural Materials for your project.

Inspected By:	Sinevod,Serge	ASMR
Reviewed By:	Wahbeh,Mazen	SMR

南三CD角免焊 9.23收.

Finished, 已验收 09.12.1

ZPMC	关键焊缝返修报告 Critical Welding Repair Report (CWR)				版本 Rev. No.:
					0

项目名称 Project Name:	英国海湾大桥 SFOBB	部件图号 Drawing No.:	SSTL3-1C/K	报告编号 Report No.:	T-CWR253
合同号 Contract No.:	04-0120F4	部件名称 Item Name:	Tower(S) 3rd lifting CD angle	NDT 报告编号 NDT Report No.:	T787-MT-5913
项目编号 Project No.:	ZP06-787				

焊缝缺陷描述:

Description of Welding Discontinuity:

在对SSTL3-1C/K-95检测时，发现1处线性缺陷。

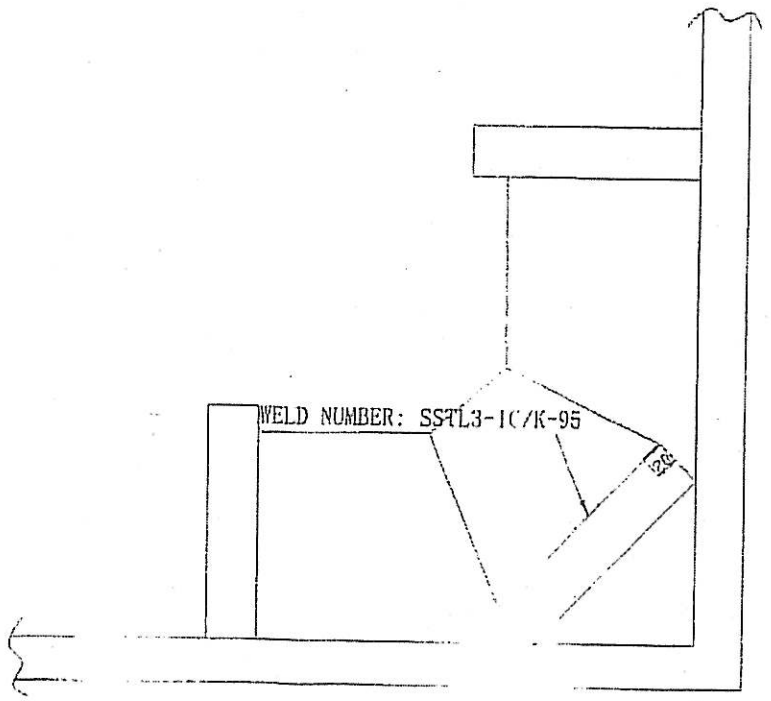
Welder ID No. (焊工编号): 070478 Position:(位置): 3G

One line indication was found by use of MT on SSTL3-1C/K-95.

检验员 (Inspector): Way Wei Wang Wei 日期 (Date): 2009.09.18

焊缝返修位置示意图:

Draft of Welding Discontinuity:



This document is APPROVED
State of California
DEPARTMENT OF TRANSPORTATION
Pursuant to Section 5-1.02 of the
Standard Specifications
Initial SFC Date: 09/22/09

产生原因：

Cause:

1. 火焰加热时，水汽没有完全的去除或者这个区域预热不够；

1. Moisture wasn't completely removed during drying operation (preheating) or the area wasn't preheated sufficiently.

车间负责人 (Foreman): Lu Yafei 日期 (Date): 09. 09. 19

处理意见

Disposition :

1. QC shall monitor and direct the welder and the grinder doing the repair operation.
2. Preheat before gouging; the temperature shall be at least 65°C.
3. Gouge the weld to remove identified defects.
4. Joint details shall refer to the approved WPS repair.
5. Grind the gouged areas to a smooth and shiny surface.
6. Verify with VT and MT to ensure no defects remain in the weld joint prior to welding.
7. QC shall monitor all welding passes being deposited.
8. QC shall ensure all slag has been removed prior the deposition of next pass.
9. Preheat and maintain interpass temperature control in accordance with the WPS.
10. Blend the weld repaired areas into the adjacent weld or base metal by grinding.
11. Perform VT, MT and UT NDT inspection to the repaired areas.

1、 在返修过程中，QC 应该监控和指导焊工和打磨工；

2、 碳刨之前必须先进行预热，温度不低于 65° C；

3、 碳刨去除缺陷；

4、 缺陷被完全消除后，必须准备一个正确的接头型式，具体接头型式请参见对应的修补焊接工艺规程(WPS)；

5、 将碳刨面打磨光滑；

6、 在准备好焊接接头焊接前，用 VT 和 MT 检测缺陷被完全消除；

7、 在返修过程中，QC 确认焊道清理干净；

8、 在进入下到焊缝前，QC 应该保证所有的缺陷已经去除，

9、 根据 WPS 控制预热和焊道的温度；

10、打磨返修区域与临近焊缝和母材比平；

11. VT,MT和其它NDT检测焊缝。

工 艺：
Technical Engineer: Zhang Jinduf 审核：
Approved By: Cuy Hanlina for chenbm 日期：
Date: 09. 09. 20

#R787-QCP-900

This document is APPROVED
State of California
DEPARTMENT OF TRANSPORTATION
Pursuant to Section 5-1.02 of the
Standard Specifications
Initial SFK Date: 09/22/09

ZPMC

关键焊缝返修报告
Critical Welding Repair Report (CWR)

版本 Rev. No.:
0

项目名称 Project Name:	美国海湾大桥 SFOBB	部件图号 Drawing No.:	SSTL3-1C/K	报告编号 Report No.:	T-CWR253
合同号 Contract No.:	04-0120F4	部件名称 Item Name:	Tower(S) 3rd lifting CD angle	NDT 报告编号 NDT Report No.:	T787-MT-5913
项目编号 Project No.:	ZP06-787				

纠正措施:

Corrective Action to Prevent Re-occurrence:

1.返修前，QC确认有效的预热，以将水汽全部去除。

1. QC shall verify sufficient preheat has been applied, to remove moisture, prior to welding.

车间负责人 (Foreman): Lu Yefei 日期 (Date): 09.09.19

参照的WPS编号 Repair WPS No.:	WPS-345-SMAW-3 G(3F)-Repair WPS-345-SMAW-2 G(2F)-Repair	工艺员 Technologist:	Zhang Jindong 09.09.20
返修（碳刨）前预热温度 Preheat Temperature Before Gouging:	NA	返修的缺陷 Description of Discontinuity:	One Line indication
焊前处理检查 Inspection Before Welding:	VT/MT Au	焊前预热温度 Preheat Temperature Before Welding:	200℃
最大碳刨深度 Max. Depth of Gouge:	NA	碳刨总长 Total Length of Gouge:	NA

焊工 Welder:	ok058/	焊接类型 Welding Type:	SMAW	焊接位置 Position:	4G
焊接电流 Current:	150A	焊接电压 Voltage:	24.1V	焊接速度 Speed:	110 mm/min

返修后检查
Inspection After Repair:

外观检查 VT Result:	VT Au	检验员 Inspector:	Liuyang	日期 Date:	09.9.26
NDT复检 NDT Result:	MT Au	探伤员 NDT Person:	Xuhan	日期 Date:	09.9.30

见证：
Witness/Review:

备注：
Remark：

REPORT OF MAGNETIC PARTICLE EXAMINATION

磁粉检测报告

REPORT NO. 报告编号 T787-MT-5913R1	DATE日期 2009.09.30	PAGE OF页码 1/1	Revision No: 0

PROJECT NO. 工程编号:	ZP06-787	CONTRACTOR: 用 户:	CALTRANS
DRAWING NO. 图号:	SSTL3-1B/K,C/K,D/K,F/K,G/K,H/K,I/K,J/K Tower(S) 3rd lifting CD angle	CALTRANS CONTRACT NO.: 加州工程编号	04-0120F4

REFERENCING CODE 参考规范编码 AWS D1.5-2002	ACCEPTANCE STANDARD 接受标准 AWS D1.5-2002	PROCEDURE NO. 程序编号 ZPQC-MT-01	CALIBRATION DUE DATE 仪器校正有效期 Dec. 28ST ,2009
EQUIPMENT 设备 MT YOKE	MANUFACTURER 制造商 PARKER	MODEL NO: 样式编号 B310S	SERIAL NO. 连续编号 5620 5395 5617
MAGNETIZING METHOD 磁化方法	Continuous magnetic yoke 磁轭式连续法	CURRENT 电流	AC
PARTICLE TYPE 磁粉类型	Dry magnet powder 干磁粉	YOKE SPACING 磁轭间距	70～150mm
MATERIAL TO BE EXAMINED 检测材料	√ WELDING 焊接件 ☐ CASTING 铸件 ☐ FORGING 锻造	Material & thickness 母材,厚度	A709M-345T2-Z/A709M-HPS-485WT2-Z 45/38/75mm
WELDING PROCESS 焊接方法	SMAW	TYPE OF JOINT 焊缝类型	T-JOINT

WELD I.D. 焊缝编号	DISCONTINUITY不连续性			ACCEPT 接受	REJECT 拒收	REMARKS 备注
	INDICATION 指示	TYPE 类型	LENGTH IN mm 长度			
SSTL3-1C/K-95	1R1			ACC.		excavation
AFTER T - CWR 253						
BLANK						

EXAMINED BY主探 Xu Hai LEVEL - II SIGN 签名 / DATE日期 09.09.30	REVIEWED BY 审核 Wang Wei LEVEL-II SIGN / DATE日期 09.09.30
质量经理 / QCM 签字 SIGN / 日期 DATE 2009.9.30	用户CUSTOMER 签字 SIGN / 日期 DATE

(FORM# ZPQC-MT01)

AMERICAN BRIDGE/FLUOR ENTERPRISES, a JV
P.O. BOX 23223 Oakland, CA 94623
Phone (510) 419-0120 / Fax (510) 839-0666

NCR PROPOSED RESOLUTION

To: CALTRANS - SAS Superstructure
333 Burma Road
Oakland CA 94607

Attention: Pursell, Gary
Resident Engineer

Ref: 05.03.06-000375

Subject: NCR No. ZPMC-0387

Dated: **10-Nov-2009**
Contract No.: 04-0120F4
04-SF-80-13.2 / 13.9
Job Name: SAS Superstructure
Document No.: **ABF-NPR-000375 Rev: 01**

Contractor's Proposed Resolution:

Reference Resolution: Attached is the documentation of training of ZPMC QC's MT technicians by ABF JV's QCM. ZPMC requests closure of this NCR.

Attached is the documentation of training of ZPMC QC's MT technicians by ABF JV's QCM. ZPMC requests closure of this NCR.

Submitted by:

Attachment(s): ABF-NPR-000375R01;

Caltrans' comments:

Status: CLO

Date: 10-Nov-2009

Based on the traing document submitted, the Department concurs that Non-conformance ZPMC-387 is closed.

Submitted by: Lee, Ken

Date: 10-Nov-2009

Attachment(s):

American Bridge / FLUOR
A JOINT VENTURE

Tool Box Training Agenda

Subject: MT Techniques

Reason for Refresher Training: Several CT NCR's for missed MT indications

1. **Safety**

   a. Safety Glasses
   b. Gloves (if required)
   c. Knee Pads
   d. Electrical shock

2. **Tools**

   a. Lighting
   b. MT Powder. Red for ambient, Yellow for High Temperature.
   c. Powder Bulb
   d. Powder Blower
   e. MT Yoke condition

3. **Inspection Techniques**
   a. Lighting
   b. Position of body (distance of eyes to the weld surface)
   c. Application of Powder
   d. Continuous method
   e. Two directions
   f. Both sides of weld

会议签到表 MEETING SIGN IN LIST		ZLJL/403—09 A/0	
会议主题	磁粉培训		
时 间	2009.10.21 17:00	地 点 Place	钢桥办公室

姓 名	会议内容:
苏伟 Suwei	1. 安全培训
丁阿成 Ding A chen	a 护眼镜，护膝。
徐华祥 Xu Hua xiang	b 防止电击，特别是在雨天，
赵成功 zhao cheng gong	2. 工具
傅志强 Fuzhiqiang	a 照明注意强度，方向，
李振华 Li zhen hua	b. 皮老虎吹磁粉要轻，
周东云 Zhou Dong yun	c 磁粉机保证提升力，
顾云武 Gu yun wu	d. 红黄磁粉温度区别
金建庭 Jin Jian ting	3. 检验技术
王伟 wangwei	a. 尽量接近焊缝 方便观察；
徐海 Xu Hai	b 在检测过程中观察；
孙工厂 Sun Gongchang	c 在不易检测的角落部位，用小角试块测试一下磁粉强度是否足够，
蔡新新 Cai Xin xin	d 对接焊缝检测双面。
常方杰 Chang Fang jie	
[illegible]	
[illegible]	
[illegible]	
赵建能 zhao Jianeng	
张田地 zhang Tia di	

DEPARTMENT OF TRANSPORTATION
DIVISION OF ENGINEERING SERVICES
Office of Structural Materials
Quality Assurance and Source Inspection

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Contract #: 04-0120F4
Cty: SF/ALA Rte: 80 PM: 13.2/13.9
File #: xx.25A

QUALITY ASSURANCE -- NON-CONFORMANCE RESOLUTION

Location: Changxing Island, Shanghai, PRC **Report No:** NCS-000310
Prime Contractor: American Bridge/Fluor Enterprises, a JV **Date:** 20-Oct-2009
Submitting Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **NCR #:** ZPMC-0387

Type of problem:

Welding	☐	**Concrete**	☐	**Other**	☑	
Welding	☐	**Curing**	☐	**Procedural**	☐	**Bridge No:** 34-0006
Joint fit-up	☐	**Coating**	☐	**Other**	☑	**Component:**
Procedural	☐	**Procedural**	☐	**Descripton:**		

Date the Non-Conformance Report was written: 21-Sep-2009

Description of Non-Conformance:
During Magnetic Particle Testing (MT) of South Tower, Lift 3, C/D corner diagonal stiffener to skin plate weld SSTL3-1C/K-95, QA discovered a linear indication of approximately 30 mm in length. This weld had been previously tested and accepted by ZPMC Quality Control personnel.

Contractor's proposal to correct the problem:
Repair affected weld.

Corrective action taken:
Weld has been repaired and Non-Destructive Testing (NDT) documentation indicating a sound weld has been submitted. To resolve the recurring failure for QC to detect MT indications, ABFJV QCM has implemented training with ZPMC to improve quality of inspectors. Topics include: inspection of equipment prior to use, proper conditions for inspection, proper technique for MT & UT. In addition, ABFJV is performing weld over-checks. This will serve two purposes, first to monitor if the training is effective at reducing the number of missed indications and second, to ensure missed indications are prevented.

Did corrective action require Engineer's approval? ☐ **Yes** ☑ **No**
If so, name of Engineer providing approval: **Date:**
Is Engineer's approval attached? ☐ **Yes** ☑ **No**

Comments:
This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Serge Sinevod, 134-8257-0045, who represents the Office of Structural Materials for your project.

Inspected By:	Sinevod,Serge	Quality Assurance Inspector
Reviewed By:	Wahbeh,Mazen	QA Reviewer