



P.O. BOX 23223 Oakland, CA 94623
 Phone (510) 419-0120 / Fax (510) 839-0666

LETTER OF SUBMITTAL
KFM Skyway Project # 04-012024

Run Date 06-Dec-05
 Time 8:39 AM

Dated: 12/6/05

SUBMITTAL No: KFM-SUB-005784 Rev: 00

To: Doug Coe
 Caltrans-Skyway Project
 345 Burma Road
 Oakland CA 94607
 Phone: Fax:

Co/Job # 364-3726
 Contract # 04-012024
 Sub/Supplier: USI
 Sub/Supplier No: 1394

Subject: USI - Documents Clearing KFM NCR #217 (METS #207)

Special Provis. (SP) REF: 08-3.01
 Standard Spec. (SS) REF:

RESUBMITTAL/SUPPLEMENTAL REF:

- We are sending the following attached items: Attached Via Fax
- Drawing Plans Prog. Pmt
 - Samples Certificates of Compliance Calculations
 - Payroll Specs Copy of Letter
 - Change Order Schedule Invoice

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	30-Nov-05	1	USI Letter 217.113005 Responding to CTL 5.03.1-008785 with Additional Information for Clearing KFM NCR # 217 (METS # 207)		0	Pending	2

These are transmitted as checked below:

- For Approval For Review/comment Return For Correction
- For Your Use As Requested For Information

Remarks:

CC:

Please review / approve by : 13-Dec-2005

Submitted By: Rich Bienek
 (KFM Staff Member - Originator of Transmittal)

Checked & Sent By: 
 Contract Admin/DCS Staff



UNIVERSAL STRUCTURAL, INC.

604 SE. Victory Ave.
Vancouver, WA 98661

P.O. Box 1030
Vancouver, WA 98666

Vancouver (360) 695-1261
Portland (503) 227-2419
FAX (360) 696-3590

November 30, 2005

Kiewit / FCI / Manson, JV (KFM)
220 Burma Road
Oakland, CA 94607
Phone: (510) 419-0120
Fax: (510) 839-0666

Attention: Paul Hegarty / Rich Bienek

Reference: SFOBB Skyway Project
USI #23932 (NCR LTR# 217.113005)

Subject: Response to Caltrans State Letter #5.03.1-008785, DTD 11/30/05
KFM NCR #217

Mr. Hegarty & Mr. Bienek,

Universal Structural, Inc. has received Caltrans State Letter #5.03.1-008785, dated September 26, 2005. Caltrans stated:

"KFM's quality control manager and onsite representatives allowed USI to weld outside the range of parameters specified in the approved weld procedure specification (WPS)." Welding was performed on diaphragm pa385 to stiffener plate pa458k and deck plate pa316 to diagonal deck plate pa336."

USI has counseled the responsible welders in the need for WPS compliance. Welds in question have been thoroughly inspected and found to be acceptable.

Please review and submit to Caltrans for a letter to close this NCR. If you have any questions or need further clarification, please contact me at your earliest possible convenience.

Sincerely,
Universal Structural, Inc.

Nate Lindell
QA Manager

cc: USI file



Category III

A Subsidiary of

HARDER MECHANICAL CONTRACTORS



BLPH

DEPARTMENT OF TRANSPORTATION

SFOBB - Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



Flex Your Power
Be Energy Efficient!

September 26, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

217

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-008785

Subject: KFM/USI NCR No. 207: Deviating From Approved WPS

Dear Mr. Zink,
Attention: Mr. Rich Bienek,

This Non-Conformance Report (NCR) is issued by the Engineer to KFM as a result of your supplier, USI, for the following reason:

1. KFM's quality control manager and onsite representatives allowed two USI welders to weld outside the range of parameters specified in the approved welding procedure specification (WPS). Welding was performed on diaphragm plate pa385 to stiffener plate pa458k and deck plate pa316 to diagonal deck plate pa336.
 - A welder using WPS FCM-377A-8 (which requires 180 - 225 Amps) was using 240 Amps.
 - A welder using WPS FCM-51A,52A-6 (which requires 280 - 350 Amps) was using 231 Amps.

This NCR will be tracked as KFM/USI NCR No. 207. KFM/USI was verbally notified of this NCR by Caltrans' METS on 09/21/05. Please review and address how you plan to resolve this NCR and bring your work back into compliance with our contract.

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: P. Lowry, D. Coe, D. Wu, B. Chew, V. Iyer, I. Kwong, D. Salladay
file: 5.03.1, 9.03.8

DEPARTMENT OF TRANSPORTATION

SFOBB – Skyway Project
345 Burma Road
Oakland, CA 94607
Facsimile Number: (510) 622-5165



*Flex Your Power
Be Energy Efficient!*

December 21, 2005

KFM, a JV
220 Burma Road
Oakland, CA 94607

Contract: 04-012024
04-SF, Ala-80-13.9/14.3, 0.0/1.6
SFOBB Skyway Project
State Letter # 5.03.1-009338

Subject: Response to KFM-SUB-004995R01, KFM-SUB-005739R00, KFM-SUB-005784R00, KFM-SUB-005738R00, KFM-SUB-005736R00, KFM-SUB-005733R00

Dear Mr. Zink,
Attention: Mr. Rich Bienek,

The Engineer takes no exceptions to KFM-SUB-004995R01: USI Documents Clearing NCR 151 (METS NCR 138) – Shop Drawings.

The takes no exceptions to the following submittals per conversations between the Engineer and KFM on 12/06/05:

- KFM-SUB-005739R00: USI Documents Clearing KFM NCR 207 (METS 197)
- KFM-SUB-005784R00: USI Documents Clearing KFM NCR 217 (METS 207)
- KFM-SUB-005738R00: USI Documents Clearing KFM NCR 205 (METS 195)
- KFM-SUB-005736R00: USI Documents Clearing KFM NCR 227 (METS 219)
- KFM-SUB-005733R00: USI Documents Clearing KFM NCR 226 (METS 216)

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu
Senior Bridge Engineer

For: Mr. Douglas Coe
Resident Engineer

cc: P. Lowry, D. Coe, D. Wu, B. Chew, V. Iyer, I. Kwong, D. Salladay

file: 5.03.1, 9.03.8