



P.O. BOX 23223 Oakland, CA 94623  
 Phone (510) 419-0120 / Fax (510) 839-0666

**LETTER OF SUBMITTAL**  
**KFM Skyway Project # 04-012024**

Run Date 02-Aug-05  
 Time 4:09 PM

Dated: 02-Aug-2005

SUBMITTAL No: KFM-SUB-004909

Rev: 00

To: Doug Coe  
 Caltrans-Skyway Project  
 345 Burma Road  
 Oakland CA 94607  
 Phone: Fax:

Co/Job # 364-3726  
 Contract # 04-012024  
 Sub/Supplier: USI  
 Sub/Supplier No: 864

Subject: USI - Documents Clearing KFM NCR #163 (METS #149)

Special Provis. (SP) REF: 08-3.01  
 Standard Spec. (SS) REF:

RESUBMITTAL/SUPPLEMENTAL REF:

- We are sending the following attached items:  Attached
- Drawing
  - Samples
  - Payroll
  - Change Order
  - Plans
  - Certificates of Compliance
  - Specs
  - Schedule

- Via Fax
- Prog. Pmt
- Calculations
- Copy of Letter
- Invoice

Item	Date	Copies	Description	Drawing No	Rev	Status	Pages
01	08-Jul-05	1	USI - Documents Clearing KFM NCR #163 (METS #149)		0	Pending	2

These are transmitted as checked below:

- For Approval
- For Review/comment
- Return For Correction
- For Your Use
- As Requested
- For Information

Remarks:

CC:

Please review / approve by : 09-Aug-2005 \_\_\_\_\_

Submitted By: Rich Bienek  
 (KFM Staff Member – Originator of Transmittal)

Checked & Sent By:   
 Contract Admin/DCS Staff



# UNIVERSAL STRUCTURAL, INC.

604 S.E. Victory Ave.  
Vancouver, WA 98661

P.O. Box 1030  
Vancouver, WA 98666

Vancouver (360) 695-1261  
Portland (503) 227-2419  
FAX (360) 696-3590

July 8, 2005

Kiewit / FCI / Manson, JV (KFM)  
220 Burma Road  
Oakland, CA 94607  
Phone: (510) 419-0120  
Fax: (510) 839-0666

Attention: Paul Hegarty / Rich Bienek

Reference: SFOBB Skyway Project  
USI #23932 (NCR LTR# 163.070805)

Subject: Response to Caltrans State Letter #5.03.1-008102, DTD 06/23/05  
KFM NCR #163

Mr. Hegarty & Mr. Bienek,

Universal Structural, Inc. has received Caltrans State Letter #5.03.1-008102, dated June 23, 2005. Caltrans stated:

*"KFM's quality control manager and onsite representatives allowed USI to remove a portion of a complete joint penetration weld on Assembly 4A wing plate pa24 to web plate pa51 (weld joint 319) without the Engineer's approval."*

The weld in question was going to be removed by design to adjoin the splices. Unfortunately, USI shop personnel removed the weld premature to accommodate fit up. The personnel involved were instructed that prior to removing any weld metal, USI's QC must be informed and give approval.

Please review and submit to Caltrans for a letter to close this NCR. If you have any questions or need further clarification, please contact me at your earliest possible convenience.

Sincerely,  
Universal Structural, Inc.

Brad Murphy  
Sales Manager

cc: USI file



Category III

A Subsidiary of  
HARDER MECHANICAL CONTRACTORS



**DEPARTMENT OF TRANSPORTATION**

SFOBB – Skyway Project  
345 Burma Road  
Oakland, CA 94607  
Facsimile Number: (510) 622-5165



*Flex Your Power  
Be Energy Efficient!*

June 23, 2005

KFM, a JV  
220 Burma Road  
Oakland, CA 94607

Contract: 04-012024  
04-SF, Ala-80-13.9/14.3, 0.0/1.6  
SFOBB Skyway Project  
State Letter # 5.03.1-008102

*KFM NCR 163*

*Subject: KFM/USI NCR No. 149: Removing Weld Without Engineer's Approval*

Dear Mr. Skoro,  
Attention: Mr. Rich Bienek,

This Non-Conformance Report (NCR) is issued by the Engineer to KFM as a result of your supplier, USI, for the following reason:

1. KFM's quality control manager and onsite representatives allowed USI to remove a portion of a complete joint penetration weld on Assembly 4A wing plate pa24 to web plate pa51 (weld joint 319) without the Engineer's approval.

This NCR will be tracked as KFM/USI NCR No. 149. KFM/USI was verbally notified of this NCR by Caltrans' METS on 06/13/05. Please review and address how you plan to resolve this NCR and bring your work back into compliance with our contract.

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

<<< ORIGINAL SIGNED >>>

David Wu  
Senior Bridge Engineer

For: Mr. Douglas Coe  
Resident Engineer

cc: D. Coe, I. Khinsann, V. Iyer, D. Wu, S. Abbas, B. Chew, H. El-Natur, P. Lowry, I. Kwong, D. Salladay

file: 5.03.1, 9.06.8

**DEPARTMENT OF TRANSPORTATION**

SFOBB – Skyway Project  
345 Burma Road  
Oakland, CA 94607  
Facsimile Number: (510) 622-5165



*Flex Your Power  
Be Energy Efficient!*

August 23, 2005

KFM, a JV  
220 Burma Road  
Oakland, CA 94607

Contract: 04-012024  
04-SF, Ala-80-13.9/14.3, 0.0/1.6  
SFOBB Skyway Project  
State Letter # 5.03.1-008541

*Subject: Response to KFM-SUB-002138R02, KFM-SUB-004907R00, KFM-SUB-004908R00, KFM-SUB-004909R00, KFM-SUB-004964R00, KFM-SUB-004965R00, KFM-SUB-004966R00*

Dear Mr. Zink,  
Attention: Mr. Rich Bienek,

The Engineer takes no exceptions to the following submittals:

- KFM-SUB-002138R02: USI Documents Clearing KFM NCR 22 (USI NCR 04-19)
- KFM-SUB-004907R00: USI Documents Clearing KFM NCR 163 (METS 153)
- KFM-SUB-004908R00: USI Documents Clearing KFM NCR 161 (METS 152)
- KFM-SUB-004909R00: USI Documents Clearing KFM NCR 163 (METS 149)
- KFM-SUB-004964R00: USI Documents Clearing KFM NCR 164 (METS 154)
- KFM-SUB-004965R00: USI Documents Clearing KFM NCR 167 (METS 157)
- KFM-SUB-004966R00: USI Documents Clearing KFM NCR 139 (METS 123)

Should you have any questions, please contact David Wu at (510) 622-5104 or Patrick Lowry at (858) 344-2712.

Sincerely,

**<<< ORIGINAL SIGNED >>>**

David Wu  
Senior Bridge Engineer

For: Mr. Douglas Coe  
Resident Engineer

cc: P. Lowry, D. Coe, D. Wu, B. Chew, V. Iyer, I. Kwong, D. Salladay

file: 5.03.1, 9.03.8