

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave. St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.21**WELDING WITNESS REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WWR-000217**Date Inspected:** 23-May-2007**Project Name:** SAS Superstructure**OSM Arrival Time:** 800**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1730**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**Witness:** **Procedure Qualification Record**
Welding **NDT****Welder Qualification**
Mechanical Testing, describe:**Fracture Critical****Index Lot #:** B49-025-07**Witness Lot #:** B72-034-07**Bridge No:** 34-0006**Component:****Welder:** Xiang Jie**ID #:****Joint Description:** B-U2a-GF

N/A

WPS ID #:

PWPS-B-T2241-U-2

N/A

Base Metal: A709M Gr345T2

N/A

PQR ID #:

HP200783

N/A

Thickness: 26mm

N/A

Process:

GMAW

N/A

Electrode Spec/Class: A5.18/ER70S6 (JM-56 1.4 dia.)

N/A

Positions:

1G

N/A

Backing Material: A709M Gr345T2

N/A

CWI:

Wei Huang

N/A

Average Amps:

N/A

AWS Code:

AWS D1.5 2002

N/A

Average Volts:

N/A

Applicable Sec:

5.13

N/A

Travel Speed:

N/A

Heat Input:

N/A

Preheat:

N/A

Summary of Items Observed:

The Caltrans Quality Assurance (QA) Inspector reviewed the Radiographic Testing (RT) film for the above Weld Procedure Qualification (PQR). The film and weld quality appeared to comply with the contract documents.

Summary of Conversations:

No relevant conversations took place on this date.

Observed welding, testing or results:

is in general conformance with the contract requirements.

is not in conformance with the contract requirements.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mazen Wahbeh, (818) 292-0659, who represents the Office of Structural Materials for your project.

Inspected By: Berger, Bruce

Quality Assurance Inspector

WELDING WITNESS REPORT

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Reviewed By: McClary,David

QA Reviewer