

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave. St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-008095**Date Inspected:** 31-May-2009**Project Name:** SAS Superstructure**OSM Arrival Time:** 645**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1845**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Wan Wen Zhong**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** TOWER COMPONENTS**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, Gady Rao, was present during the times noted above for observations relative to the work being performed.

Bay 10

SAW

1) SAW welding of weld joint SSD1-FASA4-1E/E-106A, located on PCMK Skin-A; Lift-4; South Tower. Welder is identified as 207746. ZPMC QC is identified as Tu Jun. The welding variables recorded by QC appeared to comply with the B-T-2221-B-U3C-S-2.

2) SAW welding of weld joint NSD1-FESA4-3A/F-6A located on PCMK FE4-3 to FE4-27; Lift-4; North Tower. Welder is identified as 207745. ZPMC QC is identified as Jin Dong Liang. The welding variables recorded by QC appeared to comply with the B-T-2221-B-U3C-S-2.

3) SAW welding of weld joint NSD1-FBSA4-1A/C-32, 34A, 14, 46A, 15A, 27, 26, 30A located on PCMK Skin-B; Lift-4; North Tower. Welder is identified as 250252/207746. ZPMC QC is identified as Jin Dong Liang. The welding variables recorded by QC appeared to comply with the B-T-2221-B-U3C-S-2 & B-T-2321-B-P3-S-2.

FCAW

WELDING INSPECTION REPORT

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FCAW welding of weld joint # SSD1-FASA4-1E/E-94A located on North Tower, Lift-3, and Skin-C. Welders are identified as 054069. ZPMC QC is identified as Jin Dong Liang. The welding variables recorded by QC appeared to comply with the WPS-B-T-4231-B-U3-F.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

No relevant Conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Serge Sinevod 134-8257-0045., who represents the Office of Structural Materials for your project.

Inspected By:	Rao,Gady	Quality Assurance Inspector
Reviewed By:	Clifford,William	QA Reviewer
