

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-002572**Date Inspected:** 20-May-2008**Project Name:** SAS Superstructure**OSM Arrival Time:** 630**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1530**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Wang Sai Fa**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Deck Panel Repairs**Summary of Items Observed:**

On this date CALTRANS OSM Quality Assurance (QA) Inspector was present during the times noted above for observations relative to the work being performed.

Bay 3 – New Tower Building

This QA Inspector randomly observed ZPMC welding and quality control personnel performing inspection, grinding, and Flux Core Arc Welding (FCAW) repairs of Orthotropic Box Girder (OBG) deck panel Partial Joint Penetration (PJP) welds. The deck panels in repair process are designated as: DP075-001, DP077-001, DP040-001, DP038-002.

The deck panels located in Tower Shop Bay #3 are designated as:

DP017-001 DP006-001 DP039-001 DP074-001 DP015-001 DP063-001
DP041-001 DP053-001 DP077-001 DP042-002 DP059-001 DP018-002
DP038-001 DP055-001 DP078-001 DP051-001 DP014-001 DP020-001
DP037-001 DP049-001 DP040-001 DP002-001 DP058-001
DP080-001 DP075-001 DP038-002 DP056-001 DP014-002

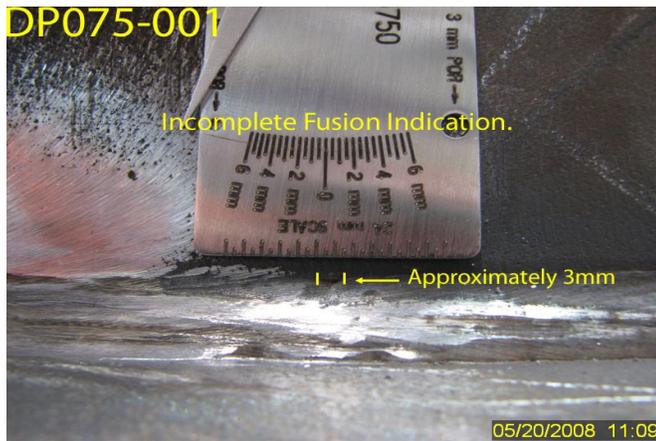
This QA Inspector randomly observed ZPMC personnel using a hydraulic bending unit to straighten deck panel designated as DP017-001. Pictures are filed with this report.

This QA Inspector reviewed the contract files and tracking logs for the Magnetic Particle Testing (MT), Ultrasonic Testing (UT), Welding Procedure Specifications (WPS), Procedure Qualification Records (PQR), and

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QC Inspector records for the deck panel repairs to date.



Summary of Conversations:

This QA Inspector telephoned ABF/CWI Warren Buehler and QA Task Leader Robert Cuellar and informed them of the ZPMC personnel's use of a hydraulic press to bend deck panel designated: DP017-001

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mazen Wahbeh, (818) 292-0659, who represents the Office of Structural Materials for your project.

Inspected By: Clifford,William

Quality Assurance Inspector

Reviewed By: Cuellar,Robert

QA Reviewer