

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-000466**Date Inspected:** 18-Sep-2007**Project Name:** SAS Superstructure**OSM Arrival Time:** 630**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1330**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** n/a**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** Receiving plate material**Summary of Items Observed:**

Caltrans Quality Assurance (QA) Inspector Sherri Brannon arrived on site at the Zhenhua Port Machinery Company (ZPMC) facility at Changxing Island, in Shanghai, China to periodically monitor welding and Quality Control (QC) functions. While on site the QA Inspector observed and/or discovered the following.

Material Test Reports:

Quality Assurance (QA) Inspector Brannon received plate material list for batch #16, plate list No. 1248~1353 received from American Bridge/Fluor (ABF). QA Inspector Brannon went to the ZPMC material storage yard accompanied by ZPMC Quality control Miss. Wu Min and Mr. Fu Jun. QA Inspector Brannon observed a total of 26 out of 106 plates for batch #16. The plates were observed for their general condition and markings. Plate material thicknesses range from 10mm to 28mm. The plates were designated as A709M-345T2-X, A709-345F2-X and A709M-345T2-X-S. Plate material list for batch #16 was accompanied with material test reports (MTRs). The MTRs could not be reviewed on this date and will be reviewed at the earliest opportunity. QA Inspector Brannon assigned lot number B22-038-07 to the 26 plates observed on this date.

Summary of Conversations:

Mr. Fu Jun stated to QA Inspector Brannon that ZPMC could not find plate #1346, ID# NG070726G073, 11mm x 3100mm x 15000mm, Grade A709M-345T2-X, Heat #071036290103 and that the plate will be canceled.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mazen Wahbeh, (818) 292-0659, who represents the Office of Structural Materials for your project.

WELDING INSPECTION REPORT

(Continued Page 2 of 2)

Inspected By:	Brannon, Sherri	Quality Assurance Inspector
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Reviewed By:	Cuellar, Robert	QA Reviewer
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