

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.12**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000736**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 29-Apr-2008**Location:** Changxing Island, Shanghai, PRC**Submittals(New / Total):****CWR's:** /**HSR's:** /**NCR's:** /

Item	Title	Detail
1	Key conversations	ISMR discussed with Dr. Mazen Wahbeh the ZPMC proposal to allow blanket approval of heat-straightening diaphragm flange plates which required less than 5mm of straightening in order to reduce the number of HSR requests that have been submitted. ZPMC has provided data in transmittal TL-001128 to demonstrate that they have made several attempts to modify their dies in order to achieve the required dimensions, but that they still required the heat-straightening process with a torch and jacks. Dr. Wahbeh suggested that it would benefit ZPMC to perform another die modification to get the original hot-bending dimensions closer to the required dimensions, but that there were no technical objections to accepting this proposal.

Inspected By: McReynolds, Robert

Quality Assurance Inspector

Reviewed By: Wahbeh, Mazen

QA Reviewer