

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.12**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000566**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 18-Dec-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** /**HSR's:** /**NCR's:** /

Item	Title	Detail
1	Major component movement	<p>OBG Production:</p> <p>Welding floorbeams and flanges to floorbeams, Welding T-Stiffeners to OBG Skin Plates, Splice welding OBG Skin Plates.</p> <p>77m Tower Mock-up: Beveling diaphragm plates.</p> <p>89m Tower Mock-up: Welding Shear Link web to bottom flange, Installing double plates.</p> <p>114m Tower Mock-up: Welding Skin Plate to Skin Plate corner welds.</p> <p>Closed-rib Weld Trial: ABF delivered the samples and reports for the macro-etch samples for Weld Joints 3 through 10. ABF accepted 25 of the 48 samples. ABF and ZPMC are evaluating the macro-etch samples from Weld Joints 1 and 2.</p>
2	Key conversations	<p>QA spoke with ABF representative Nate Lindell regarding material receiving. QA stated that the written approval from the State would be given after any associated check samples were tested and approved for each batch of material.</p>
Inspected By: McClary, David		Quality Assurance Inspector
Reviewed By: Lowry, Patrick		QA Reviewer