

**DEPARTMENT OF TRANSPORTATION**

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.12**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000505**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 26-Nov-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** /**HSR's:** /**NCR's:** /

Item	Title	Detail
1	Meetings attended	10:00 Compiled and Presented Fabrication Updated Brief to team China. A question raised regarding the idea that ZPMC would fabricate 5 plates to gauge their performance. ZPMC has many OBG T-stiffener plates in fabrication and it was unclear whether or not their performance has been evaluated.
2	Meetings attended	13:00 Attended Daily Meeting. ABF indicated that they would not accept skin plates A & E of the 89m tower mock-up because ZPMC is not performing the PJP welds in the manner approved in their fabrication I procedure. (PJP welds are currently being performed in the 80 degree position, while it is understood that ZPMC's intention is that in production these welds will be performed with the skin plate horizontal, using a gantry.  Caltrans inquired regarding the cancellation of the night shift work on Sunday evening with only 4 hours notice. It appears that this was an isolated event. It also appears that there will be no night work during this week.
3	Key conversations	9:50 SMR Ryan Smith visited the facility which is machining the diaphragm assembly mockups today. It appears that the machining of this diaphragm assembly has been underway for 3-4 days. (Last week during daily meetings, both ABF and Caltrans repeatedly inquired as to when this work would start and where the machining was going to take place. Ryan had inquired wanting to be there to observe their set up of the machine.)
<b>Inspected By:</b> Dautermann, Peter		Quality Assurance Inspector
<b>Reviewed By:</b> Wahbeh, Mazen		QA Reviewer