

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.12**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000419**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 01-Nov-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 28**HSR's:** 0 / 10**NCR's:** 0 / 11

Item	Title	Detail
1	Major component movement	<p>OBG Production: Continue cutting floor beams and W beams.</p> <p>77m Tower Mock-up: Welding butt splice on diaphragm flanges.</p> <p>89m Tower Mock-up: Tack welding stiffener plates between diaphragms, Welding Skin Plate D splices, Welding stiffener plate butt splices, Welding internal corner splice plate.</p> <p>114m Tower Mock-up: No welding observed.</p> <p>Closed-rib Weld Trial: ZPMC welded the 2nd Closed-rib Weld Trial.</p>
2	Other important observations	ZPMC is continuing internal Stiffener to Skin Plate trials for the Tower.
3	Quality Assurance Inspectors per shift	6 Day Shift (Acuna, Brannon, Hasler, Hernandez, McClendon, Viars) 4 Swing Shift (Berger, Dixon, Franco, Smith)

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer