

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000355**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 17-Oct-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** /**HSR's:** /**NCR's:** /

Item	Title	Detail
1	Other important observations	As fit-up measurements for the closed rib weld trials was conducted today at approximately 08:00. CT QA conducted inspections to verify root gaps, tack weld lengths and tack weld spacing. ABF stated that ZPMC had taken the measurements already, but did not have the documentation on-site. ABF asked CT to return when ZPMC brings the documentation for CT's verification. ABF gave rough estimates of the measurements as 0.5 mm for the root gaps, 80 mm for the tack weld lengths, and 600 mm for the tack weld center-to-center spacing.
2	Meetings attended	The ZPMC Daily Meeting was conducted at 13:00 today. ZPMC stated that they will start PJP welding of longitudinal stiffeners to skin plates for the 89-m tower mock-up section. ABF stated that CJP welding of longitudinal stiffeners is still suspended.

Inspected By: Velasco, Abifhram

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer