

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave. St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000281**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 10-Sep-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** /**HSR's:** /**NCR's:** /

Item	Title	Detail
1	Logistics	Rescheduled the visit to the Chinese testing laboratories from 10-Sep-07 to 12-Sep-07. David McClary and Roscoe Dixon to attend for METS.
2	Meetings attended	At 1330 hours I attended the Fabrication Issues meeting with ABF/ZPMC. Highlights from the meeting were: <ol style="list-style-type: none"> ZPMC stated they would like to bend the diaphragm flange plates using rosebud torches as they feel that is what was indicated in their mock-up fabrication plan. METS stated that their fabrication plan did not indicate this. Furthermore, METS stated that the fabrication plan was reviewed with the understanding that the flange plates would be hot formed at the Wuxi facility; which had been recently audited by the Department. ABF agreed and asked the Department if would consider alternative options to allow the forming of the plates at Changxing Island. METS stated that the Department has previously responded to the contractor's request to perform localized heat and stated it was unacceptable. ABF asked to meet with the Department on a later date to discuss a path forward. ABF/ZPMC asked about the heat strightening tolerances for the tower longitudinal stiffeners. METS stated the contract requirements of 6/1000 and 3/1000 applies to the stiffeners as well as flat plate and was addressed in the approved-as-noted comments to the ZPMC WQCP. METS asked again for the HSR to allow ZPMC to move forward with correcting the deflection in the mock-up plates; ABF stated it would be submitted tomorrow.

Inspected By: Smith, Ryan

Quality Assurance Inspector

Reviewed By: Wahbeh, Mazen

QA Reviewer