

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000271**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 08-Sep-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 1**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>QA observed welding on the 77m Tower Mock-up: Continue welding of Skin Plate Stiffeners, ZPMC performed UT of Skin Plate E Stiffeners. Numerous rejectable indications were found. QA performed UT of Diaphragm SA95 - no relevant indications.</p> <p>QA observed welding on the 89m Tower Mock-up: Continue welding of Diaphragms p213 and p1235.</p> <p>QA observed welding on the 114m Tower Mock-up: Continue welding of Skin Plate Splices.</p>
2	Quality Assurance Inspectors per shift	<p>1 Day Shift (Acuna) 1 Swing Shift (Viars) 1 Graveyard Shift (Hasler)</p>

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer