

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000243**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 23-Aug-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>Continue welding PQR HP2007149-1, welding is complete.</p> <p>QA observed bend tests on welder qualification test plates observed by Moody International.</p> <p>QA observed welding of PJP splice on 77m Tower Mock-up Skin Plates "D" and "C".</p>
2	Meetings attended	<p>QA met with ABF at 1500 to discuss the schedule for tomorrow.</p> <p>Machine and Bevel 2 plates for the 77m Tower Mock-up,</p> <p>Continue Welding of 77m Tower Mock-up Skins.</p> <p>Monday:</p> <p>Perform side bend tests on Welder Qualification Tests number 10.</p> <p>Weekend:</p> <p>Perform PQR welding on Saturday (PWPS delivered for review Friday), Possibly heat straighten and begin fit-up of stiffeners to skin plates on 77m Tower Mock-up.</p> <p>ZPMC informed ABF and Caltrans that they would like to work from 7am Friday to 7am Saturday, might work 7am to 10pm on Saturday and Sunday, and let ABF and Caltrans know Monday morning if they would be working during the day only or if they would be working 24 hours on Monday. ABF discussed this schedule with ZPMC to get a commitment on what hours they would actually work. After ZPMC could not come up with a definitive schedule, ABF Fabrication Manager David Williams stated that ZPMC would work 7am to 10pm on Friday, Saturday, Sunday and Monday.</p>
3	Key conversations	<p>ABF Fabrication Manager David Williams spoke with QA about the check sampling to take place on Tuesday, September 28, 2007. Mr. Williams had question regarding the number of days the lab was allowed for testing the samples, the number of samples to be delivered at one time, and the selection of the samples. Mr. Williams and QA agreed to meet on Friday, September 24th to discuss the plates to be sampled and sampling procedures.</p>

