

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000197**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 17-Jul-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR: HP2007144-1, 3G SMAW (E9018) on HPS 485W, welding is in progress QA began materials verification of 112 plates for production.
2	Meetings attended	QA met with ABF at 1500 to discuss the schedule for tomorrow. The schedule for tomorrow included the following: Continuation of welding PQR HP2007144-1 Continue material verification ABF confirmed the meeting to discuss the GMAW transfer mode ZPMC is currently using for the closed-rib to deck PJP weld. ABF representatives Nate Lindell and Steve Lawton are currently auditing the RT facility for large plates in Shanghai, and are tentatively scheduling RT testing for Friday, July 20, 2007. Caltrans asked about the status and protection being provided for the T1 Base Plate Template. ABF was unable to answer the questions at this time, but stated they would look into it.
3	Other important observations	QA observed the following number of personnel performing work on the ABF closed-rib and tower mock-ups including welders, ZPMC QC and ABF Representatives: Closed-rib: 6 Tower Mock-ups: 18
4	Quality Assurance Inspectors per shift	3 AM (Acuna, Berger, Cuellar) 0 PM

Inspected By: McClary,David

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer