

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000163**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 12-Jun-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR: HP2007154, 3G FCAW with ceramic backing, welding is in progress
2	Meetings attended	QA met with ABF at 0900 to discuss the activities for the day. ABF informed QA that ZPMC intends to finish PQR HP2007247 and begin welding PQR HP2007154. ZPMC intends to weld PQR HP2007248 tomorrow. The RT film for HP2007246 has been accepted by ZPMC and is awaiting review by ABF. ZPMC has ground the cap on PQR HP2007225 and will perform RT today. Moody International will be on the island Thursday to observe the side-bend testing of the welder qualifications that have already been accepted by RT (approximately 63). QA asked if RT of one of the PQR test plates will occur on Thursday. QA would like QA to observe ZPMC's RT process from start to finish, in a effort to identify any areas of concern prior to entering the production phase of the project.
3	Other important observations	ZPMC did not complete PQR HP2007247, 4G FCAW as scheduled, but chose to begin PQR HP2007154 instead.
4	Quality Assurance Inspectors per shift	2 AM (Berger, Cuellar) 0 PM

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer