

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
 690 Walnut Ave. St. 150
 Vallejo, CA 94592-1133
 (707) 649-5453
 (707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000162**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 11-Jun-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>QA reviewed the following RT film: 6 welder qualification test plates - QA concurred with Moody and ABF assessment. PQR HP2007225-1, observed indications from weld cap PQR HP200778-1 (re-shoot), appeared to comply</p> <p>QA observed welding of the following PQRs: HP2007246-1, 1G FCAW using Supercored 71H, welding is complete. HP2007247, 4G FCAW using Supercored 71H, welding is in progress (ZPMC to remove one pass welded outside of allowable parameter variation.)</p>
2	Meetings attended	<p>QA met with ABF at 0900 to discuss the activities for the day. ABF informed QA that ZPMC intends to finish PQR HP2007246-1 and begin welding PQR HP2007247. ZPMC will begin a closed-rib welding trial for ABF at 0930. ABF informed QA that ZPMC intends to form all of the closed-ribs at the Changxing Island plant, and the Nantong will only be used as a back-up facility. They will request an audit for the Nantong facility.</p>
3	Quality Assurance Inspectors per shift	<p>2 AM (Berger, Cuellar) 0 PM</p>

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer