

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000160**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 07-Jun-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>QA reviewed the following RT film: PQR HP200778-1, 4G SMAW on 485W with Excalibur 9018M MR, weld needs to be ground 23 welder qualification test plates - three welder qualification plates accepted by ABF/Moody were rejected by QA</p> <p>QA observed welding of the following PQR: HP2007246, 1G FCAW using Supercored 71H, welding is complete</p>
2	Meetings attended	<p>QA met with ABF at 0900 to discuss the activities for the day. ABF informed QA that PQRs HP2007149 and HP2007148 are scheduled for welding on Saturday, June 9th, and HP2007150 and HP2007151 are scheduled for next week. RT testing of HP20077-1 is scheduled for tomorrow, June 8th to facilitate witnessing by QA John Kinsey.</p>
3	Other important observations	<p>QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives:</p> <p>Closed-rib: 10 Tower Mock-ups: 52</p>
4	Quality Assurance Inspectors per shift	<p>2 AM (Berger, Cuellar) 0 PM</p>

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer