

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave. St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000159**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 06-Jun-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR: HP2007226, 2F FCAW using Supercored 71H, rejected by QC for being outside of parameters HP2007226-2, 2F FCAW using Supercored 71H, welding is complete
2	Meetings attended	QA met with ABF at 0900 to discuss the activities for the day. ABF informed QA that ZPMC would be welding the 3G FCAW with Ceramic Backing PQR (HP2007154) today and would weld the 2F FCAW PQR (HP2007226) tomorrow.
3	Key conversations	At 0950 ABF informed QA that ZPMC would not be welding the 3G FCAW with Ceramic Backing PQR today, but would weld the 2F FCAW PQR instead. At 1630 ABF on-site QCM Nate Lindell informed QA that ZPMC would be performing the RT testing of the 3G SMAW on HPS 485W PQR tomorrow, June 7, 2007. QA asked if they could schedule this for June 8th to facilitate QA witnessing.
4	Other important observations	QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives: Closed-rib: 19 Tower Mock-ups: 45
5	Quality Assurance Inspectors per shift	2 AM (Berger, Cuellar) 0 PM

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer