

**DEPARTMENT OF TRANSPORTATION**

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000137**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 08-May-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR: HP200777, 3G SMAW on HPS 485W using Lincoln Excalibur 9018M MR, welding is in progress
2	Key conversations	ABF On-site QCM Nate Lindell informed QA that ZPMC was scheduling welder qualifications for May 15th and 16th. Mr. Lindell did not know the status of the RT film or bend tests from the last round of welder qualifications conducted, but stated he would check and notify QA when this was ready for review. QA also spoke with Mr. Lindell regarding the cutting of material for the Caltrans Mock-ups. QA stated that, provided the working drawings for the components to be cut have been approved by the State, that they may proceed with cutting material. Mr. Lindell stated he would speak with ZPMC regarding their schedule for cutting.
3	Other important observations	QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives: Closed-rib: 5 Tower Mock-ups: 80
4	Quality Assurance Inspectors per shift	2 AM (Hasler/Acuna) 0 PM
5	Logistics	ZPMC informed QA that the afternoon welding of the PQR was suspended due to unavailability of their CWI.

**Inspected By:** McClary,David

Quality Assurance Inspector

**Reviewed By:** Lowry,Patrick

QA Reviewer