

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
 690 Walnut Ave. St. 150
 Vallejo, CA 94592-1133
 (707) 649-5453
 (707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000133**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 09-May-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR: HP200777, 3G SMAW on HPS 485W using Lincoln Excalibur 9018M MR, welding is in progress
2	Key conversations	ABF On-site QCM Nate Lindell informed QA that ZPMC was waiting for Moody International to review the RT film for the 7 welder qualification test that required remedial grinding and for all of the welder qualification tests conducted on April 29th and 30th (23 welders). Mr. Lindell stated that Moody International representatives are scheduled to review the film on May 14th. Note: there are currently 47 welder qualifications awaiting either mechanical or RT and mechanical testing.
3	Other important observations	QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives: Closed-rib: 12 Tower Mock-ups: 54
4	Quality Assurance Inspectors per shift	2 AM (Hasler/Acuna) 0 PM
5	Logistics	ABF informed QA that welding of the PQR would not begin until the afternoon.

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer