

**DEPARTMENT OF TRANSPORTATION**

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch  
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000132**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 07-May-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>QA observed mechanical testing of the following PQR:            HP200778, 4G SMAW on HPS 485W using Lincoln Excalibur 9018M MR</p> <p>QA observed welding of the following PQR:            HP200777, 3G SMAW on HPS 485W using Lincoln Excalibur 9018M MR,            welding is in progress</p>
2	Other important observations	<p>ABF On-site QCM was in Nantong today performing a pre-audit on the ZPMC facility.</p> <p>QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives:            Closed-rib: 12            Tower Mock-ups: 50</p>
3	Quality Assurance Inspectors per shift	2 AM (Hasler/Acuna) 0 PM

**Inspected By:** McClary, David

Quality Assurance Inspector

**Reviewed By:** Lowry, Patrick

QA Reviewer