

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000122**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 27-Apr-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>QA reviewed the following RT film: PQR HP200786, 1G SAW Minimum HI on 26mm plate using S-737+H14 electrode: appeared to comply</p> <p>QA observed welding of the following PQR: HP200776, 1G SMAW on HPS 485W using Lincoln Excalibur 9018M MR, welding is in progress</p>
2	Other important observations	<p>QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives:</p> <p>Closed-rib: 40 Tower Mock-ups: 42</p>
3	Quality Assurance Inspectors per shift	<p>2 AM (Hasler, Acuna) 0 PM</p>

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer