

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000071**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 22-Feb-2007**Location:** Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 1

Item	Title	Detail
1	Key conversations	Caltrans Quality Assurance (QA) spoke with ABF on-site Quality Manager Nate Lindell regarding the upcoming schedule of welder qualifications and weld procedure qualification (PQR) tests. Mr. Lindell informed QA that, although ZPMC had delayed the start of PQR tests until March 1st, that the welder qualifications will commence on February 28th as originally scheduled. Mr. Lindell also provided QA with the schedule of PQR tests, which include an additional fourteen (14) PQR tests to be performed with new Flux Core Arc Welding (FCAW) and Submerged Arc Welding (SAW) electrodes.
2	Other important observations	Caltrans Quality Assurance (QA) continued reviewing ZPMC's Welding Quality Control Plan (WQCP).
3	Quality Assurance Inspectors per shift	1 AM 0 PM
4	Logistics	Letters from ZPMC requesting 90 day multiple entry Visa's for QA staff and other Caltrans personnel have been received.

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer