

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000027**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 12-Dec-2006**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 0

Item	Title	Detail
1	Major component movement	No welding conducted today.
2	Key conversations	ZPMC Testing Department Director Mr. Liu Liu informed QA that they have decided to test the 75mm thick Submerged Arc Welding (SAW) PQR on the HPS 485W material to AWS 5.13 parameters (Production Procedures) instead of to the AWS 5.12.2 (Maximum - Minimum Heat Input) originally scheduled. Mr. Liu Liu informed the QA Inspector that they would like to conduct the test of the 1G Flux Core Arc Welding (FCAW) procedure today, but later decided they would research the welding parameters again before beginning the testing.
3	Logistics	ZPMC Engineer Mr. Chin Bin informed Caltrans QA that ZPMC would be continuing testing through December 22nd and would like to begin continue testing on January 3rd, after the Christmas and New Years Holidays.
4	Quality Assurance Inspectors per shift	2 AM 0 PM

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer