

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000014**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 09-Nov-2006**Location:** Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 0

Item	Title	Detail
1	Critical Weld Repairs (CWRs)	N/A
2	Heat Straightening Requests (HSRs)	N/A
3	Nonconformance Reports (NCRs)	N/A
4	Major component movement	Began new 3G FCAW Minimum Heat Input PQR as part of Max ? Min Qualification with lower welding parameters to qualify a larger range. Welding of this PQR is scheduled to be completed tomorrow.
5	Meetings attended	N/A
6	Key conversations	Informed by ZPMC that they will not qualify an FCAW in the 4G position, but will perform all overhead welds with SMAW.
7	Other important observations	Performed random check on machining of samples at Shan Xun Machine Co. Contractor appears to be adhering to procedures previously witnessed.
8	Quality Assurance Inspectors per shift	2 AM 0 PM

Inspected By: McClary, David

Quality Assurance Inspector

Reviewed By: Lowry, Patrick

QA Reviewer