

Stanley
Ku/D04/Caltrans/CAGov

08/02/2007 10:06 PM ZE8

To Jason Tom/D04/Caltrans/CAGov@DOT, Rick
Morrow/D04/Caltrans/CAGov@DOT, Gary
Pursell/D02/Caltrans/CAGov@DOT, Peter
Siegenthaler/HQ/Caltrans/CAGov@DOT, Doug
Coe/D04/Caltrans/CAGov@DOT, Keith
Devonport/D04/Caltrans/CAGov@DOT
cc Reba Torres/D04/Caltrans/CAGov@DOT
bcc
Subject Report: 08/02/2007

- ZPMC bent 10 U ribs for bending demonstration this morning. QC of ZPMC accepted all 10 ribs for meeting profile geometry tolerance. We haven't performed our QA because ZPMC or ABF has not performed QA. Visually, the alignments of 10 ribs looked straight. Measurements done by QC indicated profile geometries were acceptable.
- ZPMC performed MT at about 1:40 p.m. QC of ZPMC performed visual test on one rib and accepted the rib based on visual test after paint on the surface was removed. Steve Lawson notified Robert that ZPMC still had no MT procedure and he planned not to accept MT. Robert looked at the magnifying glass used and could not find marking that indicates the power of the magnifying glass is 5X or higher. ZPMC was unable to produce evidence or box that supports its claim. Finally, we all agreed that ZPMC could continue to perform MT but we would not review the results until MT procedure used by ZPMC is submitted and approved and ZPMC can prove that the power for the magnifying glass is 5X or higher.

05.23.03

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