

Job Stamp

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| 04-0120F4 |
| SFOBB SAS |

Const. Calendar: 873

Project Work Day No.: 1083

Date **05/04/2009**

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|-------------|-------|-------|------|-------|
| Inspectors | Start | 06:30 | Stop | 11:30 |
| Hours | | | | |
| Shift Hours | | 06:30 | | 15:00 |

ASSISTANT RESIDENT ENGINEER'S

CONTRACTOR – ABFJV, Subs SDI and CMC-RS

| EQUIPMENT AND/OR LABOR: | | HOURS - ITEM NO. | | | | | | | | | | REMARKS | | |
|-------------------------|---------|--|---|--|--|--|--|--|--|--|--|-----------------|----------------|-------------|
| Equip. # | NO. MEN | DESCRIPTION (Of Equipment or Labor) | #34 Prestressing Cast-In-Place Concrete (Pier W2) | | | | | | | | | IDLE OR DOWN | Name | Contractor |
| 1 | 1 | Field Superintendent | 8 | | | | | | | | | | Ralph Craig | SDI |
| 2 | 1 | Ironworker Foreman | 8 | | | | | | | | | | Erin Jones | SDI |
| 3 | 1 | Ironworker Journeyman | 8 | | | | | | | | | | Darrin Kurz | SDI |
| 4 | 1 | Ironworker Journeyman | 8 | | | | | | | | | | James Carriker | SDI |
| 5 | 1 | Ironworker Journeyman | | | | | | | | | | 8 | Randy Hill Jr. | SDI |
| 6 | 1 | Materials Technician | 4 | | | | | | | | | | Joel Nadler | Smith Emery |
| HPU-E-30-10K-02 | 1 | A-Frame Ram Support | | | | | | | | | | Shipped offsite | | SDI |
| HPU-D-110-3K-02 | 1 | Hydraulic Pumping Unit | | | | | | | | | | Shipped offsite | | SDI |
| SPH.60.3K.06 | 1 | Strand Pushing Unit | | | | | | | | | | Shipped offsite | | SDI |
| CH600-8-110 | 1 | 600 Ton Ram | | | | | | | | | | Shipped offsite | | SDI |
| CH820-8-03 | 1 | 820 Ton Ram | | | | | | | | | | Shipped offsite | | SDI |
| B-117 | 1 | 110 Ton Ram | | | | | | | | | | Shipped offsite | | SDI |
| B-36 | 1 | 110 Ton Ram | | | | | | | | | | Shipped offsite | | SDI |
| HPU-E-10K-21 | 1 | Hydraulic Pump | | | | | | | | | | Shipped offsite | | SDI |
| CH150-5-4 | 1 | 150 Ton Ram | | | | | | | | | | Shipped offsite | | SDI |
| | 1 | 150 Ton Ram | | | | | | | | | | Shipped offsite | | SDI |
| | 1 | Grout Mixer | 8 | | | | | | | | | | | SDI |

Weather: Overcast in the morning with periods of heavy fog with cool to mild temperatures, and rain clouds were developing in the afternoon – Hi 65°F Low 52°F (per weather.com forecast)

Description of Operations @ W2 Cap Beam:

ABF

- Continued bushing the concrete surfaces of the W2W continuity tendon blockouts.
- Continued to remove W2E continuity tendon blockout forms and polystyrene grout pad blockout for the W2E Hinge K assemblies at the the west end of the cap beam.
- Assisted SDI with mobilizing grout pallets near the grout mixing equipment.
- Continuing to disassemble the woodshop on the north end of the W2E caissing.
- Began to mobilize materials and prepare for stripping the W2 falsework.

CMC-RS

- Continued to place horizontal and vertical #19 rebar at the W2W construction joint with the OBG, see Lalit's diary for additional details and labor.

SDI

- Grouted the 98 long vertical bars at W2W.

Notes:

- Smith Emery representative Joel Nadler was onsite and made grout cubes(one set made), tested ambient/grout temperatures and efflux times for the VB-120 to 126 bars.
- The ambient/grout temperatures were taken several times due to the fact that the grout temperatures were around 90°F. The grout efflux times measured for VB-120 to 126 and VB-84 to 90 were over 11 seconds. The mud balance and quiescence tests were not done today. The manufacturer recommendations for SIKA 300PT grout is vague regarding the temperature limits.
- Saman inspected the grout mixing/took grout temperatures as I watched the outlet valves. The outlet valve wasn't closed until there was "good" grout. See his diary regarding specific details related to the high grout temperatures. In a few cases water came out before the "good" grout was seen. Vertical bars 120 to 126, 99, 108, and 126 were grouted with a puddle of water around the bars. It is likely that the grout pushed all of the water out of the duct since the grout unit weight is 125pcf and water is 62.4pcf. However SDI was informed that due to the drop in grout head the bar would need to be "topped off" to fully encase the bar.

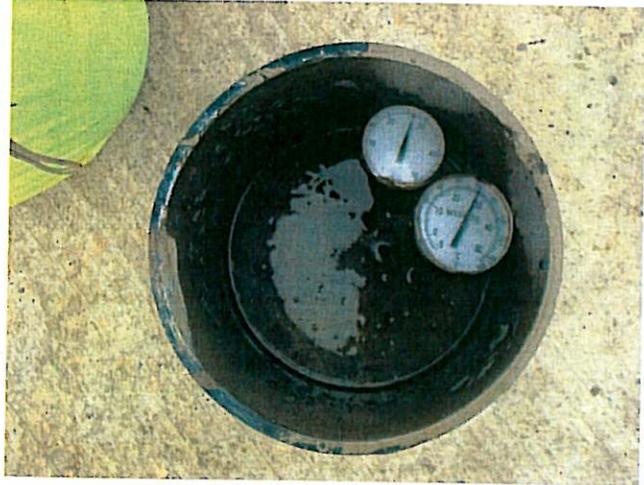
Office work:

- Continued to work on stressing and grouting paperwork.
- Wrote today's diary.

Inspector:

Matt Bruce Matt Bruce Transportation Engineer (D)

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| EA | 04-0120F4 | | |
| Co-Rte-KP (PM) | SF-080-13.2/13.9 (8.2/8.7) | | |
| Structure Rep. | Rick Morrow | | |
|  | |  | |
| File Name: | May-04-2009 W2 Cap 001 | | |
| Date: | 05-04-09 | By Int: | M Bruce |
| Description: SDI ironworkers grouting vertical bar: VB-107 at W2W. It took 43 seconds on average to grout these ducts. After the pressure from the pump was released and the grout valve was closed the grout head dropped roughly 50 to 80mm from the hexnut grout vents. | | | |
| File Name: | May-04-2009 W2 Cap 004 | | |
| Date: | 05-04-09 | By Int: | M Bruce |
| Description: Grouting operation setup for the W2W long vertical PT bars. The grout mixing equipment was still located at the south end of the cap beam. | | | |



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| File Name: | May-04-2009 W2 Cap 005 |
| Date: | 05-04-09 |
| By Int: | M Bruce |

Description: Grout temperature at the grout mixer of 89°F at 9:00am. SDI ironworkers were warned several times to keep the temperature down otherwise measures would need to be taken to cool the grout temperature down. There were a few instances where the temperature exceeded 90°F.

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| File Name: | May-04-2009 W2 Cap 006 |
| Date: | 05-04-09 |
| By Int: | M Bruce |

Description: Grout temperature at the end of the hose was found to be 81°F at 9:05am. It was then determined that the grout was being mixed too fast or in high quantities at the grout mixing equipment.



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| File Name: | May-04-2009 W2 Cap 008 |
| Date: | 05-04-09 |
| By Int: | M Bruce |

Description: SDI ironworkers "topping-off" the long vertical bars at W2E. As stated above the drop in the grout head after the release of pressure from the grout pump left part of the bar un-grouted.

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| File Name: | May-04-2009 W2 Cap 010 |
| Date: | 05-04-09 |
| By Int: | M Bruce |

Description: SDI ironworkers missed grouting VB-16W, when the grout mixing equipment was being cleaned. The ironworkers then mixed one bag of grout in a bucket per the manufacturers recommendation. The grout was then placed through the tubes and hexnut vents.