STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

HC-5 (Rev. 5/93)

CONTRACT CHANGE ORDER NO. 141 SUPPL. NO. ---

ROAD 04-SF-80-13.2, 13.9 SHEET 2 OF ____ SHEETS

FEDERAL NO.(S) ____ CONTRACT NO.: **04-0120F4**

Revise the fourteenth paragraph of Special Provisions Section 10-1.65 "SIGN STRUCTURES," as follows:

All ferrous metal parts of tubular sign structures shall be galvanized in conformance with the provisions in Section 75-1.05 "Galvanizing," of the Standard Specifications and shall be painted. After galvanizing, the surfaces of the pole, including base plate, shall be cleaned per SSPC-SP1 "Solvent Cleaning." The cleaned surfaces to be painted shall then be brush blasted to SSPC-SP16 "Brush-off Blast Cleaning of Non-Ferrous Metals." Galvanizing shall not be removed by this process. Abrasive material shall not be larger than 600 micrometers. The blasted surfaces shall then receive a single undercoat of (a two component) epoxy zinc phosphate/micaceous iron oxide primer and a single finish coat of a polysiloxane paint in conformance with "Clean and Paint Structural Steel" of these special provisions.

REGISTERED PROFESSIONAL ENGINEER
JAL BIRDY
No. C41547
EXP. 12/31/13
CIVIL
STATE OF CALIFORNIA